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## Magnetisation behaviour of mixtures of ferrofluids and paramagnetic fluids with same particle volume fractions

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In this study,  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrimagnetic nanoparticles and paramagnetic nanoparticles of p-MgFe<sub>2</sub>O<sub>4</sub> (a hydroxide precursor for the preparation of magnesium ferrite materials) are produced by chemical precipitation technology. The  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluids and p-MgFe<sub>2</sub>O<sub>4</sub> paramagnetic fluids are synthesised by Massart's method. The binary ferrofluids are obtained by mixing the ferrofluids and the paramagnetic fluids. There is insufficient magnetic interaction to aggregate the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrimagnetic system and the p-MgFe<sub>2</sub>O<sub>4</sub> paramagnetic system, so the magnetisation behaviour of the binary ferrofluids can be explored with reference to those of the single fluids. The magnetisation behaviour of single  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluids may be described by a model of gas-like compression. In the absence of a magnetic field, some particles can self-assemble into aggregates with a closed ring-like structure which make no contribution to the magnetisation of the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluids. These ring-like aggregates result in the measured saturation magnetisation of the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluids being smaller than the theoretical value calculated from the particles. During the magnetisation process, the polarised p-MgFe<sub>2</sub>O<sub>4</sub> particles gas can orient the rings towards the direction of the field, so that the rings may fragment. Therefore, the measured saturation magnetisation of the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluid component of the binary ferrofluids strengthens and the magnetisation process becomes easier than for pure  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluids.

**Keywords:** ferrofluids; paramagnetic fluids; binary; magnetisation

### 1. Introduction

Ferrofluids are colloidal suspensions of single-domain strong magnetic (ferromagnetic or ferrimagnetic) particles with diameters around 10 nm. These particles are dispersed in a carrier liquid and stabilised against agglomeration by long-chain surfactants (steric repulsion) or by attached ions (electrostatic repulsion) [1]. Ferrofluids have been the subject of many research works due to their variety of possible practical applications. In recent years, a bidisperse theoretical model, which contains two sizes of particles, large and small, with the same chemical composition has been proposed [2–6]. It has been

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determined that the large particles provide the main field-induced structure of the ferrofluids under an external field and the small particles either suppress or enhance the formation and variation of the field-induced structure, depending on the proportion present. It is expected that ferrofluids with bidispersed sizes may have some properties that are different from ferrofluids with a distribution of sizes. However, such a bidispersed system is difficult to achieve experimentally. Generally, the saturation magnetisation of the ferrimagnetic component  $M_s$  is far greater than the induced magnetisation of the paramagnetic component  $M (= \chi H)$ . Accordingly, fluids composed of ferrimagnetic and paramagnetic nanoparticles can be considered as magnetically bidispersed ferrofluids. In this ferrofluid, the magnetic phase is composed of two kinds of magnetic particles, strong magnetic particles and weak magnetic particles, so it can be called a 'binary ferrofluid'. In this article, binary  $\gamma\text{-Fe}_2\text{O}_3$ -p-MgFe<sub>2</sub>O<sub>4</sub> ferrofluids are prepared by directly mixing strong magnetic  $\gamma\text{-Fe}_2\text{O}_3$  ferrofluids and weak magnetic p-MgFe<sub>2</sub>O<sub>4</sub> paramagnetic fluids. Their magnetisation behaviour is studied.

## 2. Experimental

### 2.1. Preparation of the particles

The  $\gamma\text{-Fe}_2\text{O}_3$  particles and the precursor of the MgFe<sub>2</sub>O<sub>4</sub> particles (a mixture of both Mg(OH)<sub>2</sub> and Fe(OH)<sub>3</sub>, denoted p-MgFe<sub>2</sub>O<sub>4</sub> in this article) are prepared by co-precipitation [7,8]. The p-MgFe<sub>2</sub>O<sub>4</sub> particles are prepared as follows: FeCl<sub>3</sub> (0.04 mol) and Mg(NO<sub>3</sub>)<sub>2</sub> (0.02 mol) are dissolved in 50 mL of pure water. The mixed metal solution is then added to a Na(OH) (0.7 mol/L, 500 mL) solution, heated to boiling point with stirring, the boiling is continued for 5 min, and then the mixture cooled to room temperature. The precipitate is washed with very dilute aqueous solution of HNO<sub>3</sub> (0.01 mol/L) until the pH of the washed solution is 7. Finally, the precipitate is added to Fe(NO<sub>3</sub>)<sub>3</sub> solution (0.5 mol/L, 300 mL), heated to boiling and held at this temperature for up to 30 min before being allowed to cool naturally to room temperature. The precipitate is then dehydrated with acetone, dried at room temperature and ground. The method of preparing  $\gamma\text{-Fe}_2\text{O}_3$  nanoparticles is quite similar to that of p-MgFe<sub>2</sub>O<sub>4</sub> particles, except that Mg (NO<sub>3</sub>)<sub>2</sub> is replaced by FeSO<sub>4</sub>·(NH<sub>4</sub>)<sub>2</sub>SO<sub>4</sub> and the amount of Na(OH) solution is less (0.42 mol/L, 500 mL).

### 2.2. Synthesis and characteristics of the fluids

Using Massart's method [9], the  $\gamma\text{-Fe}_2\text{O}_3$  and p-MgFe<sub>2</sub>O<sub>4</sub> particles are used to produce fluids in which the particle volume fraction  $\phi = 0.4\%$ ,  $0.8\%$ ,  $1.2\%$  and  $1.6\%$ , respectively, by diluting with the mother fluid ( $\phi = 2\%$ ). Then, equal volumes of the two fluids having the same particle volume fractions are mixed, to give the binary ferrofluids.

According to the definition of the particle volume fraction, it is expressed for the  $\gamma\text{-Fe}_2\text{O}_3$ -p-MgFe<sub>2</sub>O<sub>4</sub> binary ionic fluids,  $\phi_b$ , as

$$\phi_b = \frac{V_1}{V_1 + V_2} = \frac{\phi_\gamma V_\gamma + \phi_p V_p}{V_\gamma + V_p}, \quad (1)$$

where  $V_1$  is the total volume of all particles,  $V_2$  is the volume of carrier liquid,  $\phi_\gamma$  and  $\phi_p$  the particle volume fractions in the  $\gamma\text{-Fe}_2\text{O}_3$  and p-MgFe<sub>2</sub>O<sub>4</sub> mother fluids, and  $V_\gamma$  and  $V_p$

the  $\gamma\text{-Fe}_2\text{O}_3$  and p-MgFe<sub>2</sub>O<sub>4</sub> mother fluid volumes used to synthesise the binary fluids, respectively.

As the volumes of both mother fluids are the same ( $V_p = V_\gamma$ ), the particle volume fraction in the binary ferrofluids is

$$\phi_b = (\phi_\gamma + \phi_p)/2. \quad (2)$$

Thus, when  $\phi_\gamma = \phi_p = \phi$ ,  $\phi_b = \phi$ .

The crystal structure and chemical elements of the particles are analysed by X-ray diffraction (XRD, XD-3), and energy dispersive X-ray spectroscopy (EDX, TN-II). Their morphology and sizes are examined by transmission electron microscopy (TEM, JEM-100CX2). The density of the fluids is determined with a density bottle. The magnetisation curves of  $\gamma\text{-Fe}_2\text{O}_3$  and p-MgFe<sub>2</sub>O<sub>4</sub> particles, and the  $\gamma\text{-Fe}_2\text{O}_3$ , p-MgFe<sub>2</sub>O<sub>4</sub> and  $\gamma\text{-Fe}_2\text{O}_3$ -p-MgFe<sub>2</sub>O<sub>4</sub> fluids are measured by a HH-15 vibrating sample magnetometer (VSM) under an applied field of up to 1 T at room temperature.

### 3. Experimental results and analysis

#### 3.1. XRD and EDX measurements

The XRD spectra of the  $\gamma\text{-Fe}_2\text{O}_3$  and p-MgFe<sub>2</sub>O<sub>4</sub> particles are shown in Figure 1(a). The EDX spectrum of p-MgFe<sub>2</sub>O<sub>4</sub> particles is shown in Figure 1(b), and the results of the quantitative analysis are listed in Table 1. It can be concluded from the XRD diffraction that the peaks of  $\gamma\text{-Fe}_2\text{O}_3$  are very evident while the p-MgFe<sub>2</sub>O<sub>4</sub> exhibits some blurry peaks because of poor crystallisation. The EDX analysis shows that molar ratio between Fe and Mg is about 9:1, rather than the value 2:1 as for the MgFe<sub>2</sub>O<sub>4</sub> particles.

#### 3.2. Particle morphology and size

Figure 2 is a typical TEM photograph of the p-MgFe<sub>2</sub>O<sub>4</sub> and  $\gamma\text{-Fe}_2\text{O}_3$  particles, and shows that the particles are basically spherical. The statistical analysis shows that the particle size distribution satisfies a log normal distribution. This distribution is considered to be the most appropriate for the treatment of particle sizes [10]. The size distribution function  $f(\ln x)$  can be represented as:

$$f(\ln x) = \frac{1}{\sqrt{2\pi} \ln \sigma_g} \exp \left[ -\frac{\ln^2(x/x_g)}{2 \ln^2 \sigma_g} \right], \quad (3)$$

where  $x$ ,  $x_g$  and  $\ln \sigma_g$  are the particle diameter, geometric mean diameter and standard deviation, respectively. The  $x$  has same dimensional magnitude (nm) as  $x_g$ . For a spherical particle system,  $x_g$  and  $\ln \sigma_g$  show the most probable diameter and the dispersivity of the diameter, respectively. It can be concluded from the statistical analysis that the values of  $x_g$  for the p-MgFe<sub>2</sub>O<sub>4</sub> and  $\gamma\text{-Fe}_2\text{O}_3$  particles are 5.58 and 8.39 nm, and the standard deviations  $\ln \sigma_g$  for the p-MgFe<sub>2</sub>O<sub>4</sub> and  $\gamma\text{-Fe}_2\text{O}_3$  particles are 0.39 and 0.29, respectively. Thus, the size distribution functions of p-MgFe<sub>2</sub>O<sub>4</sub> and  $\gamma\text{-Fe}_2\text{O}_3$  particles can be written as formulae (4) and (5), respectively,

$$f(\ln x) = 1.03 \exp[-3.35 \ln^2(x/5.58)], \quad (4)$$

$$f(\ln x) = 1.38 \exp[-5.99 \ln^2(x/8.39)]. \quad (5)$$

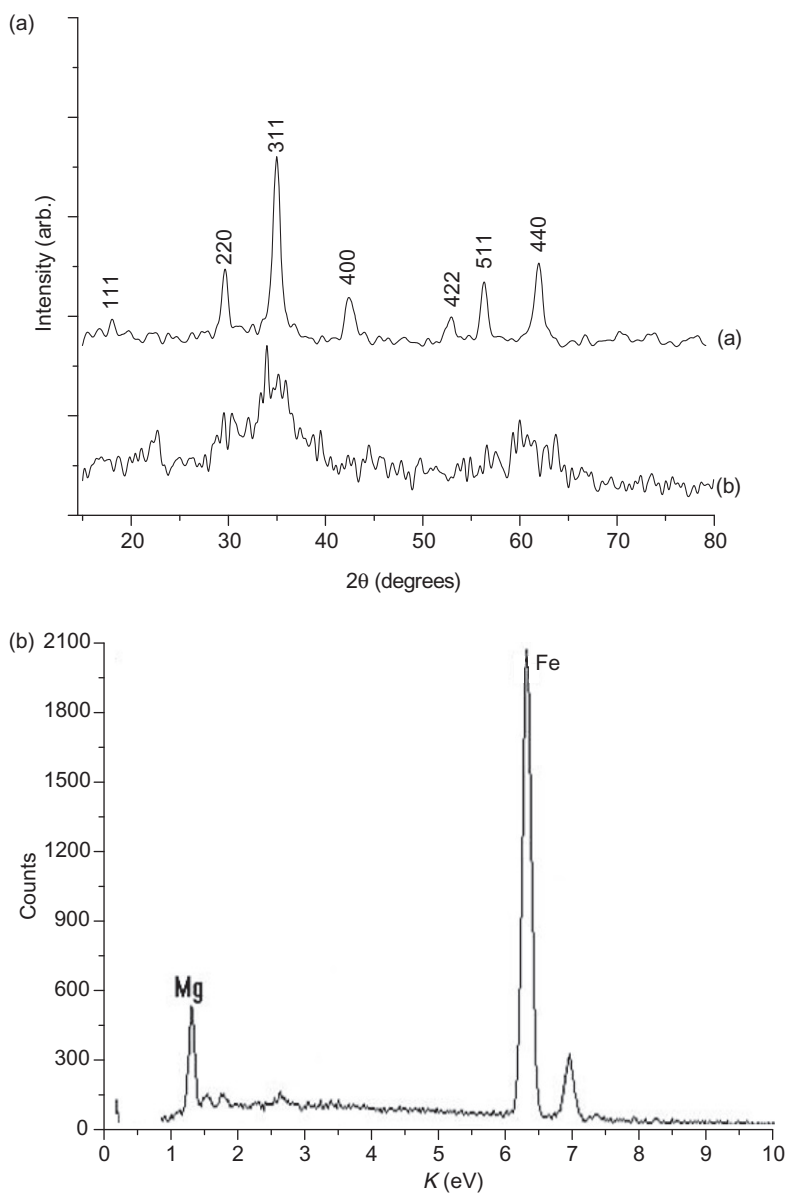


Figure 1. (a) XRD spectra of (a)  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> particles, (b) p-MgFe<sub>2</sub>O<sub>4</sub> particles and (b) EDX spectrum of p-MgFe<sub>2</sub>O<sub>4</sub> particles.

Table 1. Quantitative analysis of the p-MgFe<sub>2</sub>O<sub>4</sub> particles using EDX.

Element	$K$ ratio	ZAF correlation	Weight ratio (%)	Atom ratio (%)
Mg	0.02689	0.5360	4.4566	8.9518
Fe	0.97311	0.9782	95.5434	91.0482

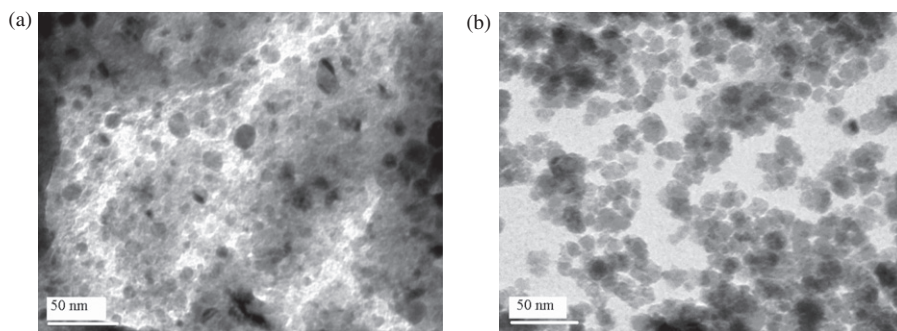


Figure 2. TEM photographs of (a) p-MgFe<sub>2</sub>O<sub>4</sub> nanoparticles and (b) γ-Fe<sub>2</sub>O<sub>3</sub> nanoparticles.

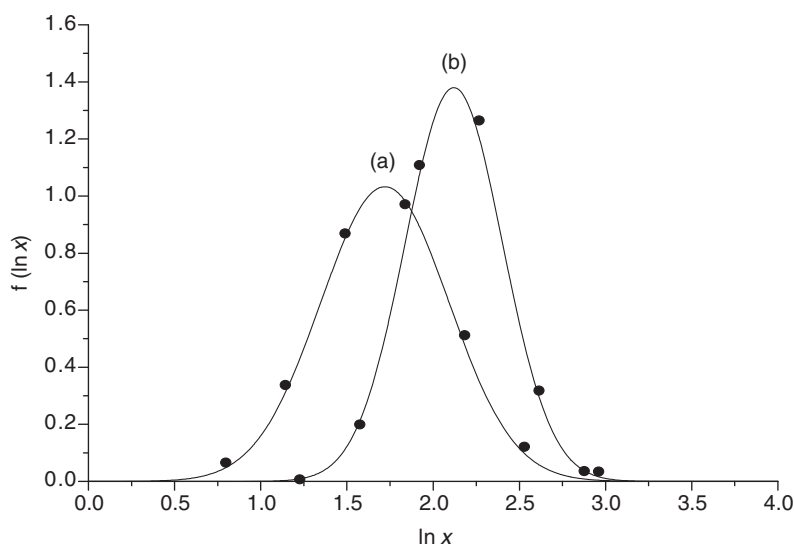


Figure 3. The size distribution for (a) p-MgFe<sub>2</sub>O<sub>4</sub> particles and (b) γ-Fe<sub>2</sub>O<sub>3</sub> particles: ● experimental data; — fitted theoretical curve.

The experimental data and distribution curves from the theoretical fitting are illustrated in Figure 3.

### 3.3. Particle density

The particles and the carrier liquid are assumed to be mixed simply without wetting. Thus, the densities of the fluids can be described by

$$\rho_f = (\rho - \rho_c) \cdot \phi + \rho_c, \quad (6)$$

where  $\rho_f$ ,  $\rho$  and  $\rho_c$  are the densities of the fluid, particle and carrier liquid, respectively, and  $\phi$  is the particle volume fraction. The density of carrier liquids is measured to be

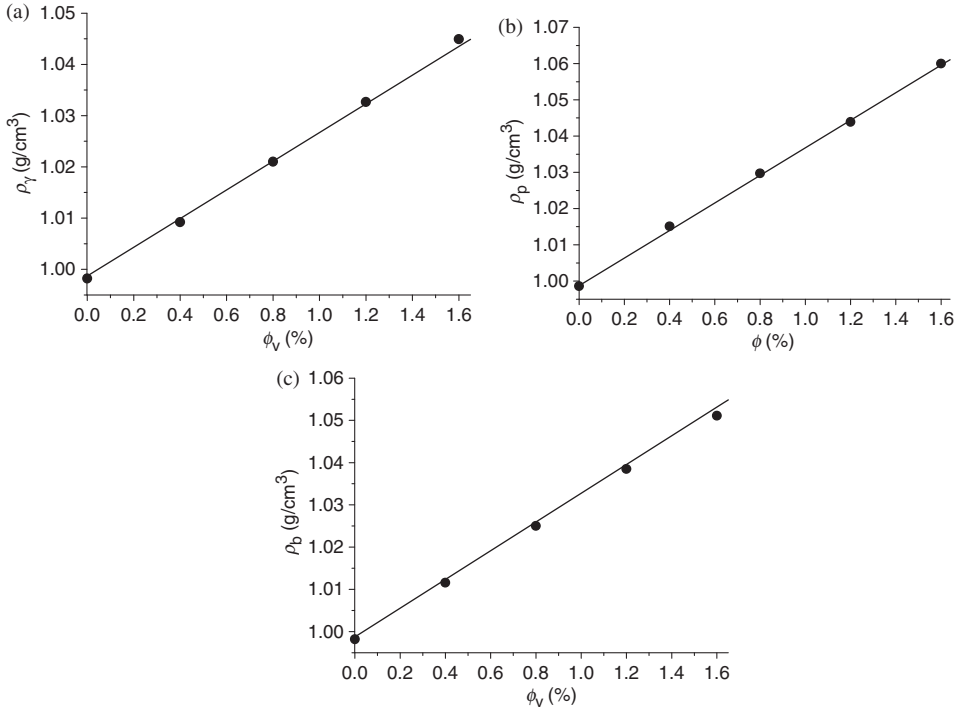


Figure 4. Density variation of fluids as a function of the particle volume fraction at room temperature (a) p-MgFe<sub>2</sub>O<sub>4</sub>, (b)  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> and (c)  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>-p-MgFe<sub>2</sub>O<sub>4</sub>: • experimental data; — fitted theoretical curve.

0.9982 g/cm<sup>3</sup> at room temperature. The p-MgFe<sub>2</sub>O<sub>4</sub> particles can be looked upon as a material formed from a mixture of Fe(OH)<sub>3</sub> and Mg(OH)<sub>2</sub> with molar ratio about 9:1. Therefore, the density of the p-MgFe<sub>2</sub>O<sub>4</sub> particles  $\rho_p$  can be expressed as

$$\rho_p = (9\rho_{\text{Fe}} + 1\rho_{\text{Mg}})/10, \quad (7)$$

where  $\rho_{\text{Fe}}$  and  $\rho_{\text{Mg}}$  are the densities of Fe(OH)<sub>3</sub> and Mg(OH)<sub>2</sub>, 4.0 and 2.5 g/cm<sup>3</sup>, respectively. Thus, the density of the p-MgFe<sub>2</sub>O<sub>4</sub> particle is calculated to be 3.85 g/cm<sup>3</sup> according to formula (7). The  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>-p-MgFe<sub>2</sub>O<sub>4</sub> binary fluids are mixed with  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> and p-MgFe<sub>2</sub>O<sub>4</sub> fluids with volume ratio 1:1, so the average density of the particles in the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>-p-MgFe<sub>2</sub>O<sub>4</sub> binary fluids  $\rho_b$  can be expressed as

$$\rho_b = (\rho_p + \rho_t)/2, \quad (8)$$

where  $\rho_\gamma$  is the density of the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> particles, 4.86 g/cm<sup>3</sup>. Thus, the density  $\rho_b$  is calculated to be 4.36 g/cm<sup>3</sup>. The experimental and theoretical densities of p-MgFe<sub>2</sub>O<sub>4</sub>,  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> and the binary fluids as a function of particle volume fraction are shown in Figure 4. It can be seen that the theoretical curves are in agreement with the experimental data. These indicate that the values of  $\rho_p$  and  $\rho_b$  are correct.

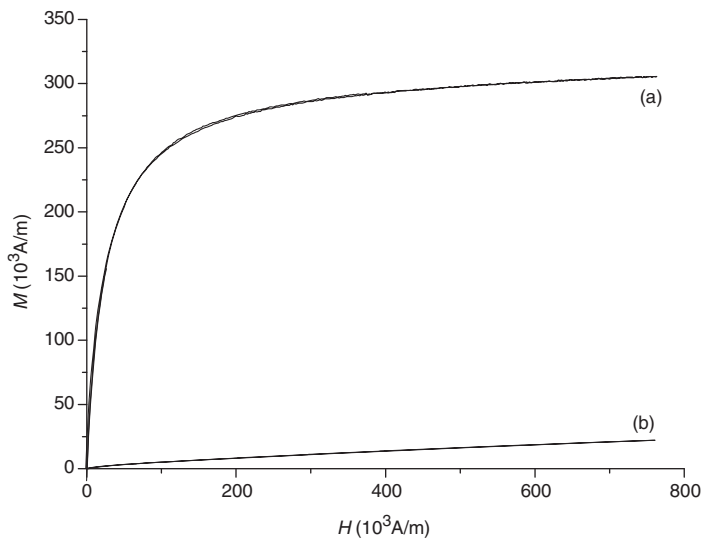


Figure 5. Magnetisation curves as a function of the applied field of (a)  $\gamma\text{-Fe}_2\text{O}_3$  particles and (b)  $\text{p-MgFe}_2\text{O}_4$  particles.

### 3.4. Magnetisation measurements

In these measurements, the magnetisation per unit mass  $\sigma$  is measured since it is easier to accurately measure mass [11]. The magnetisation per unit volume is given by

$$M = \sigma \cdot \rho, \quad (9)$$

where  $\rho$  is the density of the material measured. The magnetisation curves of the two particles are shown in Figure 5. Clearly, the  $\gamma\text{-Fe}_2\text{O}_3$  particle is strongly magnetic, exhibiting ferrimagnetic behaviour, and the  $\text{p-MgFe}_2\text{O}_4$  nanoparticle is a weakly magnetic particle which is paramagnetic. According to the relationship  $M \sim 1/H$  at high field, the saturation magnetisation of  $\gamma\text{-Fe}_2\text{O}_3$   $M_s$  can be estimated to be 321.72 kA/m, by extrapolating the line  $M \sim 1/H$  to  $1/H = 0$ . The magnetisation is far larger than the magnetisation of  $\text{p-MgFe}_2\text{O}_4$  (17.15 kA/m) when the field is 1 T. The susceptibility of the  $\text{p-MgFe}_2\text{O}_4$  particle,  $\chi_p$ , is 0.031.

The magnetisation curves of the two single component and binary ferrofluids with different particle volume fractions are shown in Figure 6. From Figure 6, it can be seen that the magnetisation behaviour of  $\text{p-MgFe}_2\text{O}_4$  and  $\gamma\text{-Fe}_2\text{O}_3$  fluids is similar to that of  $\text{p-MgFe}_2\text{O}_4$  and  $\gamma\text{-Fe}_2\text{O}_3$  particles, respectively, whilst the binary  $\gamma\text{-Fe}_2\text{O}_3\text{-p-MgFe}_2\text{O}_4$  fluids have magnetisation behaviour similar to  $\gamma\text{-Fe}_2\text{O}_3$  ferrofluids.

## 4. Discussion

### 4.1. The magnetisation behaviour of the single fluids

The  $\text{p-MgFe}_2\text{O}_4$  nanoparticles are paramagnetic particles without permanent moments. Application of an external magnetic field induces a dipole moment in each particle and the



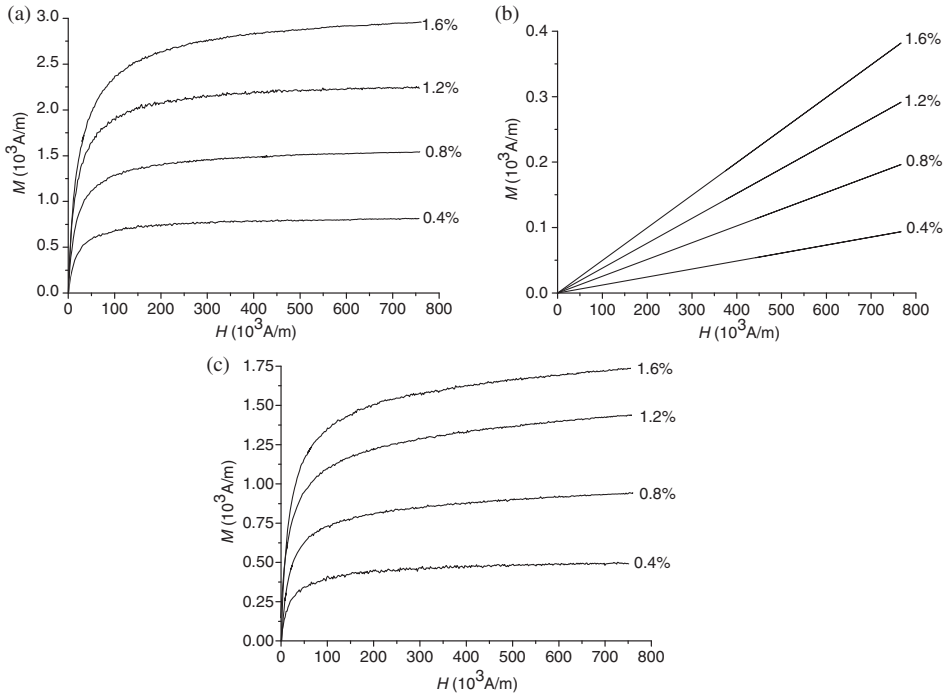


Figure 6. Magnetisation curves as a function of applied field for different particle volume fractions in (a)  $\gamma\text{-Fe}_2\text{O}_3$  ferrofluids, (b) p-MgFe<sub>2</sub>O<sub>4</sub> paramagnetic fluids and (c) the  $\gamma\text{-Fe}_2\text{O}_3$ -p-MgFe<sub>2</sub>O<sub>4</sub> binary ferrofluids.

magnetisation is proportional to the external field in the experiments. The greatest average magnetic moment in the magnetic field is

$$\langle m \rangle = \frac{\pi}{6} M_{1T} \int_0^\infty x^3 f(x) dx, \quad (10)$$

where  $M_{1T}$  is the magnetisation at 1T. From the value of  $M_{1T}$  and the size distribution function of the p-MgFe<sub>2</sub>O<sub>4</sub> particles from formula (4), the average moment of the p-MgFe<sub>2</sub>O<sub>4</sub> particles is calculated to be  $2.21 \times 10^{-21} (\text{Am}^2)$ ,  $\gamma\text{-Fe}_2\text{O}_3$  particles are ferromagnetic. Using the size distribution function from formula (5), the average magnetic moment is

$$\langle m \rangle = \frac{\pi}{6} M_s \int_0^\infty x^3 f(x) dx = 1.92 \times 10^{-19} (\text{Am}^2).$$

The magnetic interaction between the magnetic nanoparticles can be regarded as the interaction between magnetic moments. Therefore, the interaction energy between particle  $i$  and particle  $j$  is given by

$$E = \mu_0 [\mathbf{m}_i \cdot \mathbf{m}_j - 3(\mathbf{r}_{ij}/r_{ij} \cdot \mathbf{m}_i)(\mathbf{r}_{ij}/r_{ij} \cdot \mathbf{m}_j)] / 4\pi r_{ij}^3, \quad (11)$$

Table 2. Measured and calculated susceptibility ( $\chi_f$  and  $\phi_p \cdot \chi_p$ ) for p-MgFe<sub>2</sub>O<sub>4</sub> paramagnetic fluids with different particle volume fractions ( $\chi_p = 0.031$ ).

$\phi_p$ (%)	0.4	0.8	1.2	1.6
$\chi_f$ ( $10^{-4}$ )	1.22	2.56	3.80	4.98
$\phi_p \cdot \chi_p$ ( $10^{-4}$ )	1.24	2.48	3.72	4.96

where  $\mu_0$  is the vacuum permeability,  $m_i$  and  $m_j$  are the moments corresponding to the particles  $i$  and  $j$ , respectively, and  $r_{ij}$  is the distance between particle  $i$  and particle  $j$ . When the angles between the direction of the magnetic moments and the central line are zero, i.e.  $\mathbf{r}_{ij}/r_{ij} \cdot \mathbf{m}_i = m_i$  and  $\mathbf{r}_{ij}/r_{ij} \cdot \mathbf{m}_j = m_j$ , two p-MgFe<sub>2</sub>O<sub>4</sub> particles ( $r_{ij} = d = 5.58$  nm) linked by contact give the greatest interaction energy, about  $5.67 \times 10^{-24}$  J. The interaction energy between two  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> particles ( $r_{ij} = d = 8.39$  nm) is about  $1.248 \times 10^{-20}$  J. When one p-MgFe<sub>2</sub>O<sub>4</sub> particle and one  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> particle are linked by contact ( $r_{ij} = (d_\gamma + d_p)/2$ , where  $d_\gamma$  and  $d_p$  are the average diameters of  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> and p-MgFe<sub>2</sub>O<sub>4</sub> particles), the interaction energy is about  $2.51 \times 10^{-22}$  J. The thermal energy ( $=k_B T$ ) is about  $4.14 \times 10^{-21}$  J at room temperature ( $T = 300$  K). As regards the p-MgFe<sub>2</sub>O<sub>4</sub> fluids, the interaction energy between the particles is far smaller than the thermal energy for the field of the experiments, so the particles cannot form aggregates in the process of magnetisation, thus the magnetisation  $M_f$  can be described as

$$M_f = \chi_f H, \quad \chi_f = \phi_p \cdot \chi_p, \quad (12)$$

where,  $\chi_f$  and  $\chi_p$  are the susceptibility of the fluids and the particles, respectively,  $H$  is the applied field and  $\phi_p$  is the particle volume fraction in the p-MgFe<sub>2</sub>O<sub>4</sub> paramagnetic fluid. The relationship between the susceptibility and the particle volume fraction is given in Table 2. It can be seen that the calculated values of  $\phi_p \chi_p$  are consistent with the measured values of  $\chi_f$  and the susceptibility of the p-MgFe<sub>2</sub>O<sub>4</sub> fluids shows a linear relationship to the particle volume fraction. These indicate that the magnetisation behaviour of p-MgFe<sub>2</sub>O<sub>4</sub> fluids is the same as the particles.

For  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluids, the relationship of the saturation magnetisation between the ferrofluids and the particles should be

$$M_{f,s} = \phi_\gamma M_{p,s}, \quad (13)$$

where,  $M_{f,s}$  is the saturation magnetisation of the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluid,  $M_{p,s}$  is the saturation magnetisation of the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> particles and  $\phi_\gamma$  is the particle volume fraction in the ferrofluid. It can be determined from formula (13) that the magnetisation ( $M_{f,s}$ ) and the particle volume fraction ( $\phi_\gamma$ ) should form a linear relationship. The measured and theoretical saturation magnetisations of  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluids with different volume fractions are given in Table 3 from which it can be concluded that the measured saturation magnetisations of  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluids are smaller than the theoretical values, i.e.  $M_{f,s} < \phi_\gamma M_{p,s}$ . This means that in the absence of a magnetic field, some  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> particles in the ferrofluids can self-assemble into aggregates with ring-like structures to minimise the magnetic energy [12–15]. In the self-assembled aggregates, the magnetic flux is closed and makes no contribution to the magnetisation [15]. It can be seen from Table 3 that the proportion of ring-like structures increase with the particle volume fraction.

Table 3. Measured and theoretical saturation magnetisation of  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluids with different particle volume fractions.

$\phi$ (%)	0.4	0.8	1.2	1.6
$M_{f,s}$ (10 <sup>3</sup> A/m)	0.85	1.60	2.31	3.05
$\phi \cdot M_{p,s}$ (10 <sup>3</sup> A/m)	1.28	2.57	3.86	5.14
$\frac{M_{f,s}}{\phi M_{p,s}}$ (%)	66	62	60	59

Note:  $M_{p,s} = 321.72$  kA/m.

In the absence of an external magnetic field, for ferrofluids, the average distance between particles  $L$  can be estimated by  $L = d \cdot \sqrt[3]{\phi^{-1}\pi/6}$ , where  $d$  is the diameter of the particles [16]. For CoFe<sub>2</sub>O<sub>4</sub> ferrofluids, taking  $d = x_g = 8.39$  nm,  $L$  can be calculated as 25 nm while  $\phi = 2\%$  (mother fluid). The distance is more than the sum of the two particles' radius. Therefore, the physical contact of the particles, which would induce the irreversible coagulation, can be unconsidered. Under the influence of an external magnetic field, if the intrinsic magnetic dipole–dipole interaction can be neglected and the particle diameters are equal, the magnetisation of the ferrofluids  $M$  can be described by the Langevin function

$$M = M_{f,s}L(\alpha), \quad \alpha = \mu_0\pi M_{p,s}d^3H/6kT, \quad (14)$$

where  $M_{f,s}$  the saturation magnetisation of the ferrofluid,  $M_s$  is the saturation magnetisation of the particles,  $L(\alpha) = \coth(\alpha) - 1/\alpha$  is the Langevin function,  $\mu_0$  is the vacuum permeability,  $d$  is the average diameter of the particles,  $H$  is the magnetic intensity,  $k$  is the Boltzmann constant and  $T$  is the absolute temperature. In order to consider the effect of the field-induced aggregates on the magnetisation of the ferrofluids, a model of gas-like compression (MGC) has been proposed [17] and the relationship between the magnetisation and the applied magnetic field is described as

$$\begin{aligned} M &= M_{f,s} \left( \coth(\alpha) - \frac{1 + \ln(\phi_H/\phi)}{\alpha} \right) \\ &= M_{f,s} \left( L(\alpha) - \frac{\ln(\phi_H/\phi)}{\alpha} \right). \end{aligned} \quad (15)$$

In formula (15),  $\phi_H$  is the particle volume fraction in the field-induced aggregates as a function of magnetic field and is written as

$$\phi_H = (0.638 - \phi) \tanh(\gamma(\phi\alpha)^2) + \phi, \quad (16)$$

where the parameter  $\gamma$  is defined as a compression parameter and demonstrates the effect of aggregates on the magnetisation. If  $\gamma$  is taken as zero, formula (15) would become formula (14), which means that the field-induced interaction between the particles can be neglected during the magnetisation process. When the ferrofluids approach saturation magnetisation, formula (15) can be written as  $M = M_{f,s} (1 - 1/\alpha)$  and is consistent with Langevin theory for the magnetisation process. The reduced magnetisation curves of  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluids with the following volume fractions,  $\phi_\gamma = 0.4\%$ ,  $0.8\%$ ,  $1.2\%$  and  $1.6\%$ , are shown in Figure 7. Clearly, the magnetisation process for the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluids is more difficult to describe than by simple Langevin theory. This shows that

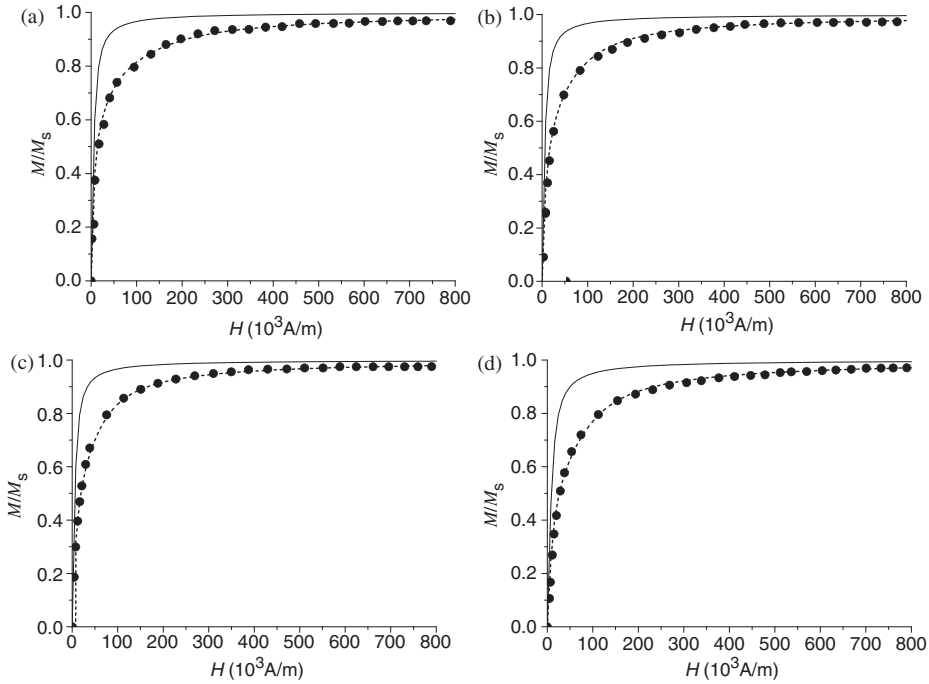


Figure 7. Reduced magnetisation curves of  $\gamma\text{-Fe}_2\text{O}_3$  ferrofluids with different particle volume fractions: the experimental data (points); Langevin function (solid lines) and the MGC (dashed lines).

there is interaction among the  $\gamma\text{-Fe}_2\text{O}_3$  particles when the ferrofluids are magnetised. The MGC can be fitted to the experimental data, as shown in Figure 7. The fitted results indicate that the compression parameter  $\gamma$ , i.e. the effect of field-induced aggregation on the magnetisation behaviour, increases with the particle volume fractions for the single  $\gamma\text{-Fe}_2\text{O}_3$  ferrofluids.

#### 4.2. Magnetisation behaviour of the binary ferrofluids

The binary  $\gamma\text{-Fe}_2\text{O}_3$ -p-MgFe<sub>2</sub>O<sub>4</sub> ferrofluids were synthesised by mixing  $\gamma\text{-Fe}_2\text{O}_3$  and p-MgFe<sub>2</sub>O<sub>4</sub> fluids; there is not enough magnetic interaction to cause aggregation between the  $\gamma\text{-Fe}_2\text{O}_3$  and p-MgFe<sub>2</sub>O<sub>4</sub> particles. Therefore, when considering the magnetism of the binary ferrofluids, the magnetic interaction between the  $\gamma\text{-Fe}_2\text{O}_3$  and p-MgFe<sub>2</sub>O<sub>4</sub> particles can be neglected. Accordingly, to describe their magnetic behaviour, the binary ferrofluid systems can be divided into two subsystems corresponding to  $\gamma\text{-Fe}_2\text{O}_3$  and p-MgFe<sub>2</sub>O<sub>4</sub> fluids. Thus, the magnetisation of the binary ferrofluid  $M$  can be written as

$$M = yM_1 + (1 - y)M_2, \quad (17)$$

where,  $M_1$  and  $M_2$  are the magnetisations of the single  $\gamma\text{-Fe}_2\text{O}_3$  and p-MgFe<sub>2</sub>O<sub>4</sub> fluids, respectively, and  $y$  and  $(1 - y)$  are the fractional volumes of  $\gamma\text{-Fe}_2\text{O}_3$  and p-MgFe<sub>2</sub>O<sub>4</sub> fluids in the total volume of the binary ferrofluid. Formula (17) means that for such a

binary ferrofluid system, the magnetisation resulting from nonmagnetic interaction between the two subsystems can be demonstrated by varying  $M_1$  or/and  $M_2$ .

The  $\gamma\text{-Fe}_2\text{O}_3\text{-p-MgFe}_2\text{O}_4$  binary ferrofluids are synthesised by mixing equal volumes of the two single fluids; so  $y$  is 0.5. Thus,

$$M = 0.5M_1 + 0.5M_2. \quad (18)$$

The summed magnetisation can be re-written in terms of the experimental data as

$$M = 0.5M_\gamma + 0.5M_{\text{p-Mg}}, \quad (19)$$

where  $M_\gamma$  and  $M_{\text{p-Mg}}$  are the measured magnetisations of the  $\gamma\text{-Fe}_2\text{O}_3$  ferrofluids and p-MgFe<sub>2</sub>O<sub>4</sub> paramagnetic fluids, respectively, or from the theoretical description as

$$M = 0.5M_{\text{f.s}} \left( \coth(\alpha) - \frac{1 + \ln(\varphi_H/\varphi_\gamma)}{\alpha} \right) + 0.5\chi_f H, \quad (20)$$

where  $M_{\text{f.s}}$  is the saturation magnetisation of the  $\gamma\text{-Fe}_2\text{O}_3$  ferrofluid and  $\chi_f$  is the susceptibility of the p-MgFe<sub>2</sub>O<sub>4</sub> paramagnetic fluid. The summed magnetisation of both the  $\gamma\text{-Fe}_2\text{O}_3$  ferrofluids and p-MgFe<sub>2</sub>O<sub>4</sub> paramagnetic fluids, and the measured magnetisation of the binary ferrofluids with volume fractions  $\phi_v = 0.4\%$  (a),  $0.8\%$  (b),  $1.2\%$  (c) and  $1.6\%$  (d) are shown in Figure 8. It can be seen that in lower magnetic fields

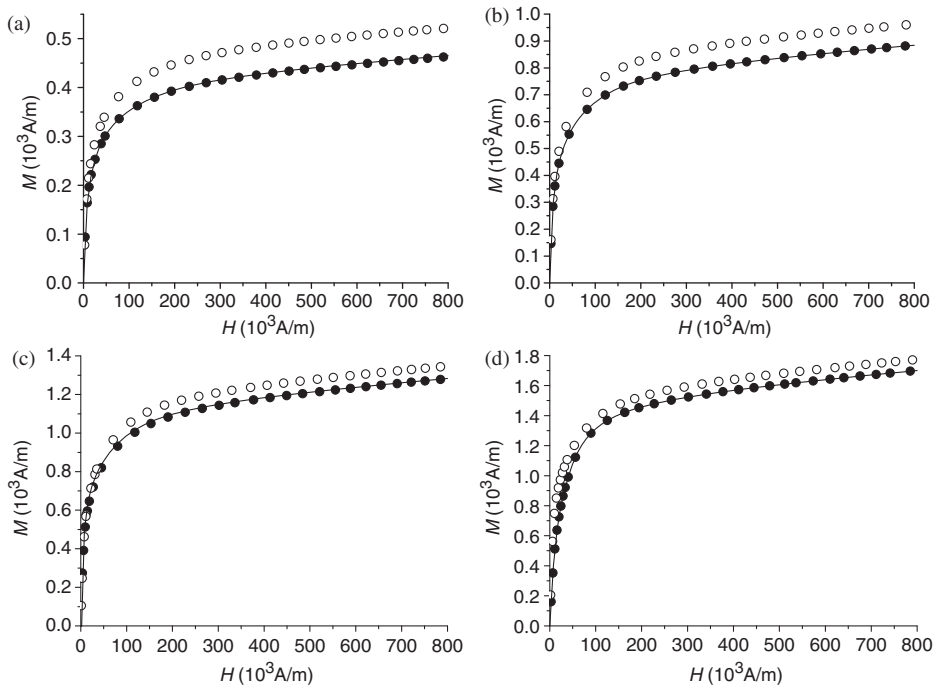


Figure 8. Measured magnetisation of ferrofluids (valid points), sum of magnetisation data from single  $\gamma\text{-Fe}_2\text{O}_3$  and p-MgFe<sub>2</sub>O<sub>4</sub> ferrofluids according to formula (19) (black points) and fitted magnetisation curves according to formula (20) (solid lines).

( $H < 20$  kA/m) the experimental data for the binary ferrofluids agree with both formulae (19) and (20), but at a higher magnetic field ( $H > 50$  kA/m) the measured magnetisations of the binary ferrofluids are stronger than the summed magnetisation of the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluid and p-MgFe<sub>2</sub>O<sub>4</sub> paramagnetic fluid (i.e.  $M > 0.5(M_\gamma + M_p)$ ). This shows that the magnetisation behaviour of the binary ferrofluids is not a simple summation of those of the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluids and p-MgFe<sub>2</sub>O<sub>4</sub> paramagnetic fluids, and the magnetisation behaviour of the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> component of the binary ferrofluids is different from that in single  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluids. This indicates a microstructural transition of the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> system in the binary ferrofluids. Therefore, the characteristic parameters of the single  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluids  $M_{f.s}$  and  $\gamma$  have been varied to fit the measured magnetisation data of the binary ferrofluids. First, it was observed that the measured data and the summed results have different slopes for the binary ferrofluids in high field (see Figure 8). The magnetisation curve of the binary ferrofluids can be written as  $M = M_{f.s}(1 - 1/\alpha) + \chi_f H$  in high field, so, it is judged that the apparent saturation magnetisation of the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluids component  $M_{f.s}$  in the binary ferrofluids has increased. Thus, the value  $M_{f.s}$  of the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluids is adjusted until the curves fit the experimental data at high field. The fitted values of the apparent saturation magnetisation of the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluids  $M'_{f.s}$  are listed in Table 4. Second, the value of  $\gamma$  is replaced with  $\gamma' (= \gamma + \Delta\gamma)$  and the value of  $\Delta\gamma$  varied until the fitted results agree with the experimental data for the binary ferrofluids. The values of  $\gamma'$  are also listed in Table 4 and the fitted curves are illustrated in Figure 9.

The magnetisation increment and the  $\gamma$  parameter decrement of the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluid component of the binary ferrofluids could result from the breaking of the ring-like aggregates of self-assembled  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> particles. This is interpreted as follows. In the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>-p-MgFe<sub>2</sub>O<sub>4</sub> binary ferrofluids, the ring-like aggregates of self-assembled  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> particles remain stationary and some of the small and weakly magnetic p-MgFe<sub>2</sub>O<sub>4</sub> particles act as a gas of particles [18] around the ring-like structures. In the magnetisation process, the moments are induced in the p-MgFe<sub>2</sub>O<sub>4</sub> particles along the direction of the applied magnetic field and p-MgFe<sub>2</sub>O<sub>4</sub> particles will act as a magnetically polarised gas. The polarised p-MgFe<sub>2</sub>O<sub>4</sub> particles could produce a magnetic interaction with the ring-like aggregates of  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> particles. The force on the ring may be non-uniform. Thus, the orientation of some of the rings could rotate so that they lie perpendicular to the direction of the field. In a high enough field, those rings oriented perpendicular to the applied magnetic field can fragment spontaneously into short chains along the direction of the field [19,20]. The short  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> chains from the fragmented rings will then produce a contribution to the magnetisation. Therefore, the measured saturation magnetisation

Table 4. Apparent saturation magnetisation ( $10^3$  A/m) and  $\gamma$  parameter of  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluids for both single ferrofluids and binary ferrofluids.

$\phi_\gamma$ (%)	0.4	0.8	1.2	1.6
Single ferrofluids ( $0.5M_{f.s}$ )	0.43	0.80	1.16	1.53
Binary ferrofluids ( $M'_{f.s}$ )	0.49	0.88	1.22	1.60
$\Delta M_{f.s}$ ( $M'_{f.s} - 0.5M_{f.s}$ )	0.06	0.08	0.06	0.07
$\gamma$	5	8	10	15
$\gamma'$	4	7	8	12
$-\Delta\gamma (= \gamma' - \gamma)$	1	1	2	3

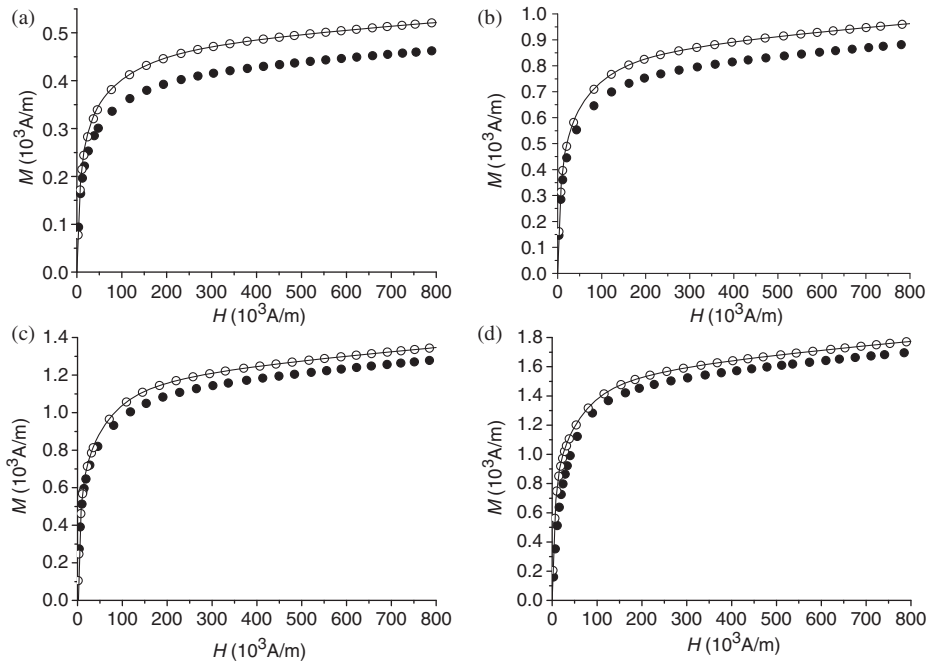


Figure 9. Summed magnetisation of the contributions from the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> and the p-MgFe<sub>2</sub>O<sub>4</sub> ferrofluids (black points), measured magnetisation data of the binary ferrofluids (valid points), and fitted magnetisation curves from formula (20) after changing the apparent saturation magnetisation of the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluid component  $M_{f,s}$  (solid lines).

of the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> component will increase, consequently increasing the total magnetisation of the binary ferrofluids. Meanwhile, the fragmented ring-like aggregates, i.e. the effective moments that contribute to the magnetisation, increase gradually with the increase in the magnetic field. Thus, the magnetisation of the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> component of the binary ferrofluids is easier than the single  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluids, so that the  $\gamma$  apparently decreases. This means that the value of  $\Delta\gamma$  reflects the increase of the effective moment, rather than a change of the field-induced aggregation behaviour.

## 5. Conclusions

The  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> and p-MgFe<sub>2</sub>O<sub>4</sub> nanoparticles are ferrimagnetic and paramagnetic, respectively. In this study,  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>-p-MgFe<sub>2</sub>O<sub>4</sub> binary ferrofluids are synthesised by mixing together the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluid and p-MgFe<sub>2</sub>O<sub>4</sub> paramagnetic fluid, as prepared by Massart's method. The inherent moments of the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> particles are far larger than the induced moment of the paramagnetic p-MgFe<sub>2</sub>O<sub>4</sub> particles in this experiment and there is insufficient magnetic interaction to form aggregates between the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> and p-MgFe<sub>2</sub>O<sub>4</sub> subsystems. Therefore, the magnetisation behaviour of binary ferrofluids can be analysed based on those of the individual  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluid and p-MgFe<sub>2</sub>O<sub>4</sub> paramagnetic fluid. In addition, the magnetisation behaviour of the binary ferrofluids mainly result from the



$\gamma$ -Fe<sub>2</sub>O<sub>3</sub> component. In the absence of a magnetic field, some  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> particles can self-assemble into aggregates with a ring-like structure. These aggregates make no contribution to the magnetisation, so that the measured saturation magnetisation of the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluids  $M_{f,s}$  is less than  $\phi_p M_{p,s}$ . This means that for ferrofluids, the apparent saturation magnetisation measured does not correspond to moments of all particles being parallel. In the magnetisation process, the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> particles will form field-induced aggregates so that the magnetisation curves of the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluids deviate from Langevin theory, although they can be described by the MGC. In the binary ferrofluids, the p-MgFe<sub>2</sub>O<sub>4</sub> component acts in the same way as a gas of particles. Under an external applied magnetic field, the gas of polarised p-MgFe<sub>2</sub>O<sub>4</sub> particles can reorient some of the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> particle rings so that the rings lie perpendicular to the direction of the applied magnetic field. As a result, some ring fragments and the apparent magnetisation of the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluid component in the binary ferrofluids increase. The increased value of the magnetisation from the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> component is not related to the particle volume fraction. Since the proportion of fragmented rings gradually increases with the magnetic field, so does the effective inherent moment. This results in the apparent magnetisation of the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> component of the binary ferrofluid being easier than that of the pure  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluid. The effects of field-induced aggregate on the magnetisation behaviour of the pure  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> ferrofluid and the binary ferrofluids are the same. To summarise, for the binary ferrofluids, the magnetisation behaviour results mainly from the  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub> component but the p-MgFe<sub>2</sub>O<sub>4</sub> paramagnetic component can partially eliminate the self-assembled ring-like aggregates of  $\gamma$ -Fe<sub>2</sub>O<sub>3</sub>. This could be of considerable interest with respect to research into the physical behaviour and engineering applications of ferrofluids.

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