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Authors: Jianming Pan, Longcheng Xu, Jiangdong Dai, Xiuxiu Li, Hui Hang, Pengwei Huo, Chunxiang Li, Yongsheng Yan



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1 **Magnetic molecularly imprinted polymers based on attapulgite/Fe₃O₄ particles for the selective**
2 **recognition of 2,4-dichlorophenol**

3 Jianming Pan, Longcheng Xu, Jiangdong Dai, Xiuxiu Li, Hui Hang, Pengwei Huo, Chunxiang Li*, Yongsheng Yan

4 School of Chemistry and Chemical Engineering, Jiangsu University, Zhenjiang 212013, China

5

6 **ABSTRACT**

7 Via encapsulation of attapulgite/Fe₃O₄ magnetic particles (ATP/Fe₃O₄), the magnetic molecularly imprinted
8 polymers (MMIPs) were synthesized for the selective recognition of 2,4-dichlorophenol (2,4-DCP). MMIPs
9 were characterized by X-ray diffraction (XRD), Fourier transform infrared (FT-IR) analysis,
10 thermogravimetric analysis (TGA), vibrating sample magnetometer (VSM), transmission electron
11 microscopy (TEM), nitrogen adsorption-desorption analysis and Raman spectroscopy. MMIPs were
12 demonstrated claviform shape with an imprinted polymer film (thickness of about 16 nm), and exhibited
13 magnetic property ($M_s = 5.67 \text{ emug}^{-1}$) and thermal stability. Batch mode adsorption studies were carried out
14 to investigate the specific binding capacity, binding kinetics and recognition specificity. The Langmuir
15 isotherm model was fitted to the equilibrium data better than the other models, and the monolayer adsorption
16 capacity of MMIPs were 145.79 mg g^{-1} at 298 K. The kinetic properties of MMIPs were well described by
17 the pseudo-second-order equation, initial adsorption rate and half-adsorption time. The selective recognition
18 experiments demonstrated high affinity and selectivity towards 2,4-DCP over structurally related phenolic
19 compounds. In addition, MMIPs could be regenerated, and their adsorption capacity in the fifth use was
20 about 7.53% loss in 2,4-DCP solution. The MMIPs as-prepared were successfully applied to the separation
21 of 2,4-DCP from environmental water samples.

22

23 **Keywords** Surface imprinted polymers; Selective recognition; 2,4-dichlorophenol; Attapulgite/Fe₃O₄
24 magnetic particles; Magnetic susceptibility

25

26

27 **1. Introduction**

28 Molecular imprinting is a powerful technique to make imprinted cavities within a polymer network [1]. Its
29 product, molecularly imprinted polymers (MIPs), have been utilized for a wide variety of applications,
30 including in chromatography [2], solid phase extraction [3], drug controlled release and sensor devices [4],
31 where the MIPs function as a recognition element. By preparing the MIPs film on a solid support substrate,
32 surface-imprinting technique provides an alternative way to improve mass transfer and reduce permanent
33 entrapment of the template [5]. Attapulgite (ATP), possessing of the ideal molecular formula of
34 $[\text{Si}_8\text{Mg}_5\text{O}_{20}(\text{OH})_2(\text{H}_2\text{O})_4 \cdot 4\text{H}_2\text{O}]$, is a kind of hydrated octahedral layered magnesium aluminum silicate
35 mineral with the fibrous morphology [6]. In our previous investigation, ATP has been successfully applied
36 in surface imprinting process owing to its fibrous morphology, special structure, high surface area, stable

* Corresponding author Tel.: +86-0511-88790683; fax: +86-0511-88791800.

E-mail address: pjm@ujs.edu.cn (C.X. Li)

37 chemical properties and large reserves in China [7, 8].

38 Compared with conventional solid support substrate, magnetic nanoparticles (MNPs) have been received
39 increasing attention on synthesizing magnetic molecularly imprinted polymers (MMIPs). Due to the high
40 magnetic susceptibility of MNPs, MMIPs binding target molecules can be easily collected and separated by
41 an external magnetic field without additional centrifugation or filtration, which makes separation easier and
42 faster [9]. Moreover, MMIPs, prepared by coating MNPs with MIPs, can not only selectively recognize the
43 template molecules in the complex matrix, but also possessed more imprinted cavities within the polymer
44 network because of high surface-to-volume ratio of MNPs [10, 11]. Therefore, when combining MNPs with
45 MIPs, MMIPs could be the promising multifunctional candidate for the selective separation of trace analyses
46 at an external magnetic field [12, 13]. More recently, Fe₃O₄ magnetic particles were widely used in surface
47 imprinting process [10].

48 Chlorophenols, such as 2,4-dichlorophenol (2,4-DCP), are very common and have been listed in the
49 priority pollutants into the aquatic environment [14]. Their sources are wastewater as a consequence of
50 industrial and agricultural activities, including petroleum refineries, plastics, rubbers, pharmaceuticals,
51 wood-preserving and steel industries [15]. Also, some chlorophenols may be carcinogenic in nature owing to
52 their toxicity, stability and bioaccumulation [16]. Discharge of chlorophenol contaminated wastewater into
53 aquatic environment without adequate treatment can lead to negative effect on the water quality, and pose a
54 serious ecological problem as mutagenic effects on the living [15, 17]. In addition, 2,4-DCP is one of the
55 most environmentally representative chlorophenols because it is used extensively in the manufacture of
56 pesticides and herbicides such as 2,4-dichlorophenoxyacetic acid [18]. Thus, selective separation and
57 removal of 2,4-DCP from complex matrix is of great importance.

58 To avoid leakage of Fe₃O₄ particles and fragility of the resultant MMIPs, this work was to synthesize
59 attapulgite/Fe₃O₄ magnetic particles (ATP/Fe₃O₄) by co-precipitation technique in the aqueous suspension
60 of attapulgite pre-modified with FeCl₃ [19]. And then ATP/Fe₃O₄ magnetic particles, possessing special
61 structure, stable properties and low-cost, were coated with a thin MIPs film. This film was obtained using
62 2,4-DCP as a template, methacrylic acid (MAA) as functional co-monomers, 2,2'-Azobisisobutyronitrile
63 (AIBN) as a initiator and ethyl glycol dimethacrylate (EGDMA) as a cross-linker. Synthesis route of MMIPs
64 and their application for removal of 2,4-DCP with the help of an applied magnetic field were shown in Fig.
65 1. The characterization, binding capacity, kinetics, selectivity and regeneration of these MMIPs were
66 investigated. Finally, MMIPs were used as sorbent for the solid phase extraction (SPE) and determination of
67 2,4-DCP from environmental water samples.

68

69 **2. Materials and methods**

70

71 *2.1. Materials*

72 ATP was supplied by Aotebang International Co. in China. Prior to use, it was activated by calcination at
73 350 °C for 6.0 h before it was dispersed in 0.1 M NH₄Cl for 4.0 h at room temperature. MAA, iron(II)
74 chloride tetrahydrate (FeCl₂·4H₂O), iron(III) chloride hexahydrate (FeCl₃·6H₂O), oleic acid, acetonitrile,
75 methyl sulfoxide (DMSO), HPLC-grade methanol were obtained from Sinopharm Chemical Reagent Co.,

76 Ltd. (Shanghai, China). Ethyl glycol dimethacrylate (EGDMA) (Shanghai Xingtu Chemical Co. Ltd.,
77 Shanghai, China) was washed consecutively with 10% aqueous NaOH, water and brine, dried over MgSO₄,
78 filtered and then distilled under reduced pressure. 2,2'-Azobisisobutyronitrile (AIBN) (Shanghai No.4
79 Reagent & H.V. Chemical Co. Ltd., Shanghai, China) was recrystallized from methanol prior to use.
80 2,4-DCP, 2,6-dichlorophenol (2,6-DCP), Bisphenol A (BPA), 2,4,6-trichlorophenol (TCP), 4-chlorophenol
81 (4-CP) and polyvinylpyrrolidone (PVP) were all purchased from Aladdin reagent CO., LTD (Shanghai,
82 China).

83

84 2.2. Synthesis of attapulgite/Fe₃O₄ magnetic particles (ATP/Fe₃O₄)

85 The synthetic process of attapulgite/Fe₃O₄ magnetic particles was followed a modified coprecipitation
86 method [19]. As follows: FeCl₃·6H₂O (4.72 g) was added into 180 ml of deionized ultrapure water, and 2.1 g
87 of ATP was dispersed into the mixture in ultrasonic bath for 30 min. Next, the mixture was stirred for 3.0 h,
88 and a stable suspension was obtained. Then FeCl₂·4H₂O (1.72 g) was dissolved in the suspension with
89 vigorous stirring (800 rpm) under nitrogen. When the solution temperature was increased to 80 °C, 10 mL of
90 NH₄OH (25%, w/w) added drop by drop under stirring, and the reaction was maintained for 30 min. The
91 black precipitate was separated by putting the vessel on a Nd-Fe-B permanent magnet, and washed several
92 times. Finally, the black product ATP/Fe₃O₄ magnetic particles were dried in the vacuum.

93

94 2.3. Synthesis of 2,4-DCP imprinted MNPs (MMIP)

95 The MMIPs were prepared followed the literature [20] with a few modifications. 2,4-DCP (1.0 mmol),
96 MAA (6.0 mmol) were dispersed into the 10 mL of DMSO in ultrasonic bath for 1.0 h. This step was to
97 preparation of the preassembly solution. The ATP/Fe₃O₄ particles (1.5 g) were mixed with 1.5 mL of oleic
98 acid and stirred for 10 min. Then 20 mmol of EGDMA and the preassembly solution were added into the
99 mixture of ATP/Fe₃O₄ and oleic acid. This mixture was stirred (300 rpm) continually for 30 min to obtain
100 the prepolymerization solution. Moreover, the PVP (0.4 g) used as dispersant was dissolved into 100 mL of
101 DMSO:water (9:1, v/v) in a threenecked round-bottomed flask under stirring. Then the prepolymerization
102 solution was added into the three-necked flask, and then 0.3 g of AIBN was also added into it. The mixture
103 was stirred at 300 rpm and purged with nitrogen gas to displace oxygen while the temperature increased to
104 60 °C. The reaction was allowed to proceed at 60 °C for 24 h. After the polymerization, the obtained
105 polymers were washed with the mixture solution of methanol/acetic acid (95:5, v/v) using soxhlet extraction
106 to remove the template molecules. Finally, the obtained MMIPs were dried at 50 °C under vacuum. In
107 comparison, the magnetic non-imprinted polymers (MNIPs) were also prepared as a blank in parallel but
108 without the addition of 2,4-DCP.

109

110 2.4. Characterization of MMIPs

111 Infrared spectra (4000–400 cm⁻¹) was recorded on a Nicolet NEXUS-470 FTIR apparatus (U.S.A.).
112 Raman spectra was recorded in the range of 200–2000 cm⁻¹ at ambient temperature using a WITTEC Spectra
113 Pro 2300I spectrometer equipped with an Ar-ion laser, which provided a laser beam of 514 nm wavelength.

114 The identification of crystalline phase was performed using a Rigaku D/max- γ B X-ray diffract meter (XRD)
 115 with monochromatized with Cu K α radiation over the 2 θ range of 20–80° at a scanning rate of 0.02 deg s⁻¹.
 116 The morphology of MMIPs was observed by transmission electron microscope (TEM, JEOL IEM-200CX).
 117 Magnetic measurements were carried out using a VSM (7300, Lakeshore) under a magnetic field up to 10
 118 kOe. Thermogravimetric analysis (TGA) was performed for powder samples (about 10 mg) using a
 119 Diamond TG/DTA instruments (PerkinElmer, USA) under a nitrogen atmosphere up to 600 °C with a
 120 heating rate of 5.0 °C min⁻¹. High performance liquid chromatograph (HPLC) analysis was performed on a
 121 Shimadzu LC-20A system (Shimadzu, Kyoto, Japan) equipped with a UV-vis detector (set at 285 nm). The
 122 injection loop volume was 20 μ L, and the mobile phase consisted of deionized ultrapure water and methanol
 123 with a volume ratio of 40 : 60. The flow rate of the mobile phase was 1.0 mL min⁻¹. The oven temperature
 124 was set at 25 °C. A TBS-990 atomic absorption spectrophotometer (Beijing Purkinge General Instrument
 125 Co. Ltd, Beijing, China) with a deuterium background correction and a GF990 graphite furnace atomizer
 126 system was used. Specific surface area and pore size were measured using a NOVA2000e analytical system
 127 made by Quantachrome Corporation (USA).

128

129 2.5. Batch mode binding studies

130 The experimental parameters such as pH, contact time, initial concentration of 2,4-DCP and temperature
 131 on the adsorption of 2,4-DCP were studied in a batch mode of operations. For this purpose, a certain amount
 132 of sorbent (MMIPs or MNIPs) was dispersed in testing solution of 2,4-DCP (10 mL). After the desired time,
 133 the MMIPs and MNIPs were isolated by an external magnetic field, and the concentration of 2,4-DCP in the
 134 solvent phase was determined with UV-vis spectrophotometer. Moreover, the equilibrium adsorption
 135 capacity (Q_e , mg g⁻¹) was calculated.

136 The adsorption equilibrium was then fitted to Langmuir and Freundlich isotherm model. The linear form
 137 of the Langmuir isotherm model is expressed by the following equation:

$$138 \frac{C_e}{Q_e} = \frac{1}{Q_m K_L} + \frac{C_e}{Q_m} \quad (1)$$

139 where C_e is the equilibrium concentration of adsorbate (mg L⁻¹), Q_e is the equilibrium adsorption capacity
 140 (mg g⁻¹), Q_m is the maximum adsorption capacity of the adsorbent, K_L is the affinity constant.

141 The linear form of the Freundlich isotherm model is given as follow:

$$142 \ln Q_e = \ln K_F + \left(\frac{1}{n}\right) \ln C_e \quad (2)$$

143 where K_F (mg g⁻¹) and n are the adsorption equilibrium constants.

144 The kinetic data obtained were analyzed using pseudo-first-order rate equation and pseudo-second-order
 145 rate equation. The pseudo-first-order equation can be expressed as Eq.(3).

$$146 \ln(Q_e - Q_t) = \ln Q_e - k_1 t \quad (3)$$

147 The pseudo-second-order equation can be expressed as Eq.(4).

$$148 \frac{t}{Q_t} = \frac{1}{K_2 Q_e^2} + \frac{t}{Q_e} \quad (4)$$

149 where Q_e and Q_t are the amount of adsorbate (mg g^{-1}) onto adsorbent at the equilibrium and time t (min),
 150 respectively. Values of k_1 (L min^{-1}) and k_2 ($\text{g mg}^{-1} \text{min}^{-1}$) are calculated from the plot of $\ln(Q_e - Q_t)$ versus t
 151 and t/q_t versus t , respectively.

152

153 2.6. Selective recognition experiments.

154 To measure the selective recognition for 2,4-DCP, 10 mg of the MMIPs or MNIPs were added into 25
 155 mL flasks, each of which contained 10 mL solution with 100 mg L^{-1} of 4-CP, 2,4-DCP, 2,6-DCP, TCP and
 156 bisphenol A, respectively. The initial solution pH was adjusted to 6.0 and the experiments were carried out
 157 on a shaker at 25°C for 3.0 h.

158 The distribution coefficients (K_d), selectivity coefficients (k) and relative selectivity coefficient (k') of
 159 4-CP, 2,6-DCP, TCP and BPA with respect to 2,4-DCP can be obtained according to Eqs. 5 to 7.

$$160 K_d = Q_e / C_e \quad (5)$$

161 In Eq. 5, K_d (L g^{-1}) represents the distribution coefficient; Q_e (mg g^{-1}) and C_e (mg L^{-1}) represents the
 162 adsorption capacity and equilibrium concentration of the each phenolic compound, respectively. The
 163 selectivity coefficient (k) for binding of a specific phenolic compound can be obtained according to the
 164 following equation:

$$165 k = K_{d(2,4\text{-DCP})} / K_{d(X)} \quad (6)$$

166 $K_{d(2,4\text{-DCP})}$ and $K_{d(X)}$ are the distribution coefficient for 2,4-DCP and its structural analogs, respectively. A
 167 relative selectivity coefficient k' can be defined as Eq. 7. k_M and k_N are the selectivity coefficients of MMIPs
 168 and MNIPs, respectively.

$$169 k' = k_M / k_N \quad (7)$$

170

171 2.7. Magnetite leakage studies

172 In order to estimate the amount of magnetite that is likely to leach from the MMIPs, 100 mg of the
 173 MMIPs were placed in test tubes containing 10 ml of 50% (v/v) acetic acid solution and were shaken by a
 174 rotary shaker for 12 h. The amount of the magnetite leached into leach media was determined by a graphite
 175 furnace atomic absorption spectrophotometer.

176

177 2.8. Sample preparation and SPE procedure

178 Water samples were obtained from Yangtse Rive, Yudai River and tap water, Zhenjiang, China. Freshly
 179 collected water samples were immediately filtered through a millipore cellulose nitrate membrane (pore size
 180 was 0.45 μm) to remove suspended particles. Then the pH of the water samples was adjusted to 6.0 with
 181 diluted HCl and diluted NH_4OH before SPE.

182 50 mg of MMIPs were put into a beaker and then 250 mL of water samples with spiked concentration
 183 ranging from $50 \mu\text{g L}^{-1}$ to $200 \mu\text{g L}^{-1}$ were added into the beaker and the mixture was stirred for 2.0 h at 25°C .
 184 Then the MMIPs with adsorbed 2,4-DCP were separated rapidly from the solutions by Nd-Fe-B
 185 permanent magnet. Subsequently, the supernatant solutions were discarded and the MMIPs were transferred
 186 into a testing bottle and were washed with $2 \times 2.0 \text{ mL}$ of acetonitrile. Finally, the 2,4-DCP were desorbed
 187 from the MMIPs with $2 \times 2.5 \text{ mL}$ of methanol solution containing 5.0% acetic under the action of ultrasound.

188 The extracts were combined and evaporated to dryness under nitrogen gas at 40 °C, and the residues were
189 dissolved with 2.0 mL of 20% aqueous methanol for further HPLC analysis.

190

191 3. Results and discussions

192

193 3.1. Characterization of MMIPs and MNIPs

194 The infrared spectra of the ATP/Fe₃O₄ (a) and MMIPs (b) were measured and shown in Fig. 2A,
195 respectively. The main functional groups of the predicted structure can be observed with corresponding
196 infrared absorption peaks. The absorption bands at 587 cm⁻¹ and 445 cm⁻¹ of MMIPs corresponded to the
197 Fe-O bond for spinel Fe₃O₄ particles, which was also obtained for ATP/Fe₃O₄ [19]. The characteristic bands
198 of Si-O-Si for ATP/Fe₃O₄ and MMIPs were observed around 1042 cm⁻¹. The MMIPs showed the strong
199 absorption bands at around 1725, 1260 and 1156 cm⁻¹, which were assigned to C=O stretching vibration of
200 carboxyl (MAA), C-O symmetric and asymmetric stretching vibration of ester (EGDMA), respectively
201 [21]. The characteristic peak of C-Cl bond stretching vibration was shown at 668 cm⁻¹ [22]. The peaks at
202 2987 cm⁻¹ and 2928 cm⁻¹ of MMIPs, which were absent in ATP/Fe₃O₄, indicated the presence of C-H
203 stretching bands of both -CH₃ and -CH₂ groups. The absorption band at 3440 cm⁻¹ of the MMIPs could be
204 attributed to the stretching vibration of O-H bonds from MAA molecules. All the results confirmed that the
205 co-polymerization of MAA and EGDMA on the surface ATP/Fe₃O₄ in the presence of AIBN has been
206 initiated.

207 In order to effectively distinguish the maghemite or magnetite nanoparticles on the surface of ATP, the
208 Raman spectroscopy of ATP/Fe₃O₄ (a) and MMIPs (b) in the wave length range of 250-850 cm⁻¹ was shown
209 in Fig. 2B. Several broad peaks around 305, 515 and 672 cm⁻¹ were observed in ATP/Fe₃O₄ and MMIPs.
210 Those peaks were typical Raman peaks of Fe₃O₄, which can be assigned to Eg, T2g and A1g mode of Fe₃O₄
211 [23]. In addition, few miscellaneous peaks could be assigned to the trace amounts of maghemite resulting
212 from oxidation of Fe₃O₄ to Fe₂O₃ during the imprinting process.

213 The morphology of ATP/Fe₃O₄ and MMIPs were observed by TEM. As can be observed in Fig. 3a, the
214 thickness of raw ATP particles was 42±8.0 nm, and the small size of Fe₃O₄ particles (black particles) was 10
215 nm on average. Due to the negative surface charges, iron cations can be bonded onto the surface of ATP via
216 electrostatic forces easily [19]. Then the Fe₃O₄ particles obtained by co-precipitation process dispersed onto
217 the ATP surface. From the morphology of MMIPs (Fig. 3b), the rough surface with black particles (Fe₃O₄
218 particles) were shown. According to the thickness of MMIPs (75±9.0 nm), the thickness of the imprinted
219 film for MMIPs was almost 16 nm, which may be benefit for the fast extraction equilibrium within a short
220 time. The specific surface area, total pore volume and average pore diameter for MMIPs and MNIPs were
221 listed in Table Supporting Information (Table SI1). The results indicated that MMIPs exhibited a more
222 porous surface than that of MNIPs. But the parameters of MNIPs were not obviously different from those of
223 MNIPs. Therefore, the distinct adsorption properties for MMIPs and MNIPs could not entirely be attributed
224 to the morphological differences such as porous surface, but to the imprinting effect.

225 Fig. 4 showed the thermogravimetric analysis (TGA) of the ATP/Fe₃O₄, MMIPs and MNIPs. As shown
226 in Fig. 4, the first weight loss stage can be ascribed to the evaporation of water molecules for each particle,

227 which were 5.38%, 2.92% and 4.36% for ATP/Fe₃O₄, MMIPs and MNIPs, respectively [24]. The second
228 weight loss stage started at 250 °C and 300 °C for MNIPs and MMIPs, respectively. In this stage, there were
229 no significant differences of the mass loss of the MMIPs and MNIPs were observed, which were 50.39% and
230 50.58% for MMIPs and MNIPs, respectively. Compared with MMIPs and MNIPs, ATP/Fe₃O₄ can not be
231 easily decomposed at high temperatures, which showed little weight loss (8.10% below 600 °C). Thus, the
232 remaining mass for MMIPs and MNIPs were attributed to the thermal resistance of ATP/Fe₃O₄ particles, and
233 the quantity of ATP/Fe₃O₄ particles in the MMIPs and MNIPs were 46.69% and 44.04%, respectively,
234 indicating the MMIPs and MNIPs possessed of similar morphological structure and size distribution [25].

235 Fig. 5a showed the magnetic hysteresis loop analysis of ATP/Fe₃O₄, MMIPs and MNIPs, respectively. It
236 was obviously that there was similar general shape and trend of the three curves, indicating three particles
237 were superparamagnetic [26]. The saturation magnetization (M_s) values obtained at room temperature were
238 13.23 emug⁻¹, 5.67 emug⁻¹ and 5.12 emug⁻¹ for ATP/Fe₃O₄, MMIPs and MNIPs, respectively. Because of the
239 small particle surface effect such as magnetically inactive layer containing spins that were not collinear with
240 the magnetic field, the M_s values for three particles were lower than that of theoretical value for magnetite
241 which was 92 emug⁻¹ [27, 28]. Moreover, the results from Fig. 5b strongly suggested that the remained
242 magnetic force in MMIPs could be attracted by an external magnetic field effectively. The results also
243 illustrated that MMIPs was a feasible magnetic separation carrier. By magnetite leakage studies, no
244 magnetite was determined from MMIPs, suggesting that MMIPs prevented magnetite leakage successfully.

245 Fig. 6 showed the X-ray diffraction (XRD) patterns of ATP/Fe₃O₄ (a), MMIPs (b) and MNIPs (c). In the
246 2θ range of 20°-70°, six characteristic peaks corresponded to Fe₃O₄ (2θ=30.23°, 35.54°, 43.10°, 53.50°,
247 57.23°, and 62.82°) were observed in the ATP/Fe₃O₄, MMIPs and MNIPs, and the peak positions could be
248 indexed to (220), (311), (400), (422), (511) and (440) (JCPDS card (19-0629) for Fe₃O₄). The results
249 suggested that the addition of raw ATP particles or polymers into Fe₃O₄ did not change its crystalline form.
250 Moreover, it also could be seen that the XRD patterns of MMIPs and MNIPs were similar to that of
251 ATP/Fe₃O₄, indicating they had the same cylinder wall structure and interplanar spacing.

252

253 3.2. Effect of pH for adsorption medium

254 Optimization of pH value for adsorption medium plays a vital role in the adsorption studies. The pH of
255 the solution affects the degree of ionization and speciation of dichlorophenols which subsequently leads to a
256 change in adsorption kinetics and equilibrium characteristics [29]. Then, the effect of pH on the adsorption
257 of 2,4-DCP and the effect of initial pH on final pH were shown in Fig. 7. It was observed that adsorption of
258 2,4-DCP at pH 2.0 and 6.0 did not cause any change in pH. Fig. 7 also showed that adsorption of neutral
259 2,4-DCP at pH 2.0 and 6.0 was the optimal condition for MMIPs and MNIPs. The fact neutral molecules of
260 dichlorophenol are benefit for the adsorption process has also been reported previously for other sorbent by
261 Sathishkumar et al. [30]. Due to the real pH value approaching to 7.0 was favourable for 2,4-DCP separation
262 and detection from environmental water samples, pH 6.0 for adsorption medium was selected in the
263 following studies. Moreover, the initial pH had the same effects for MMIPs and MNIPs, but the adsorption
264 capacity for MMIPs was more than that of MNIPs, strongly indicating the imprinting effect.

265

266 3.3. Binding properties and Scatchard analysis

267 The binding properties of MMIPs and MNIPs for 2,4-DCP were studied by the static equilibrium
 268 adsorption, and the corresponding adsorption isotherms were shown in Fig. 8. From Fig. 8, when the
 269 equilibrium concentration increased, the equilibrium adsorption capacity (Q_e) for 2,4-DCP firstly increased
 270 sharply, then increased slightly, and finally reached to maximum point, as expected. The 2,4-DCP adsorbed
 271 on MMIPs was greater than that of MNIPs, indicating the significantly preferential adsorption of 2,4-DCP
 272 for MMIPs. It was probably because MMIPs illustrated the good specificity for the imprinted molecule. By
 273 fitting the experimental data with Langmuir and Freundlich isotherm equations (Fig. 9), it was also found
 274 that Langmuir isotherm model fitted the equilibrium data significantly better than that of Freundlich model,
 275 indicating monolayer molecular adsorption for MMIPs and MNIPs.

276 In order to further study the specificity, Scatchard plot was used to discuss the binding characteristics
 277 [31]. Scatchard equation as following:

$$278 \quad Q_e/C_e = (Q_{\max} - Q_e)/K_{di} \quad (8)$$

279 where K_{di} (mg L^{-1}) is the dissociation constant of binding sites; Q_{\max} (mg g^{-1}) is the maximum amount of
 280 apparent binding; C_e (mg L^{-1}) is the equilibrium concentration of 2,4-DCP in testing solution; Q_e is the
 281 equilibrium adsorption capacity. Scatchard graph was plotted based on Eq. (8) (inset of Fig. 8).

282 As shown in Scatchard plot of MMIPs (Fig. 8), the relationship between Q_e/C_e and Q_e was not a single
 283 linear curve, but consisted of two linear parts with different slopes, which suggested that there were two
 284 kinds of different binding sites existed in MMIPs. This kind of non-intervalence-type molecular imprinting
 285 polymer has been reported by the other researchers [10, 31]. The linear equations corresponding to two
 286 linear relationships were $Q_e/C_e = -0.0173Q_e + 1.8986$ in the range of 12.60–50.71 mg g^{-1} and
 287 $Q_e/C_e = -0.0076Q_e + 1.6649$ in the range of 77.71–150.99 mg g^{-1} . The K_{di} and Q_{\max} were calculated from the
 288 slopes and intercepts, and they were 57.80 mg L^{-1} and 109.75 mg g^{-1} for the high affinity sites, and 131.58 mg
 289 L^{-1} and 219.07 mg g^{-1} for the low affinity sites, respectively. The binding of 2,4-DCP to the MNIPs was also
 290 analyzed by Scatchard method. It revealed homogeneous binding sites with K_{di} and Q_{\max} values of 120.48
 291 mg L^{-1} and 130.60 mg g^{-1} , respectively.

292

293 3.4. Binding kinetics

294 The adsorption rate constants and linear regression values from two rate equations were summarized in
 295 Table 1. Based on the second-order model, the initial adsorption rate (h , $\text{mg g}^{-1} \text{min}^{-1}$) and half equilibrium
 296 time ($t_{1/2}$, min) were also listed in Table 1 according to the following equations [32]:

$$297 \quad h = K_2 Q_e^2 \quad (9)$$

$$298 \quad t_{1/2} = \frac{1}{K_2 Q_e} \quad (10)$$

299 The adsorption of 2,4-DCP followed pseudo-second-order kinetics well because of the favourable fit
 300 between experimental and calculated values of Q_e (R^2 values above 0.99). And it was assumed that chemical
 301 process could be the rate-limiting step in the adsorption process for 2,4-DCP [33]. Moreover, with the
 302 increase of temperature and initial concentration, the initial adsorption rate and adsorption capacity

303 increased obviously. It was possible that the initial concentration of 2,4-DCP molecules provided the
304 necessary driving force to overcome the resistances of mass transfer between the aqueous phases and the
305 solid phase [34]. Furthermore, higher temperature may provided more chances for 2,4-DCP molecules to
306 pass the external boundary layer, and produced the enlargement of pore volume and surface area enabling
307 dichlorophenol molecules to penetrate further [17, 35]. The adsorption kinetic curves of MMIPs and MNIPs
308 at different temperatures and initial concentrations were shown in Figure Supporting Information 1 (Figure
309 SI1). It was evidential that a much higher adsorption capacity was achieved on MMIPs. A comparison of the
310 values of h and $t_{1/2}$, MMIPs offered a fast kinetics for the adsorption of 2,4-DCP than those of MNIPs. After
311 the quick adsorption, the adsorption process reached nearly to equilibrium at 45 min with different removal
312 efficiency for MMIPs and MNIPs. It could be attributed to the fact that intraparticle diffusions for 2,4-DCP
313 was not impeded to the same extent when the presence of imprinted binding sites.

314

315 3.5. Selectivity of MMIPs

316 To further evaluate the specificity of MMIPs, TCP, 2,6-DCP, BPA and 4-CP, as the structural analogs,
317 were carried out for the adsorption specificity experiment. Values of K_d , k and k' were summarized in Table
318 2. From the data in Table 2, the following facts could be found: (i) The k values of MMIPs presented
319 significant increase than those of MNIPs, showing that MMIPs had the highest molecular recognition
320 selectivity to 2,4-DCP. (ii) k' is an indicator to express the adsorption affinity of recognition sites to the
321 template molecules. The k' results showed that the selectivity of MMIPs was more than twice as high as
322 MNIPs. (iii) The values of k' were 3.487, 2.318, 4.379 and 4.838 for 4-CP, 2,6-DCP, TCP and BPA,
323 respectively, indicating the recognition for 2,4-DCP and its structural analogs followed the order
324 2,4-DCP>BPA>TCP>4-CP>2,6-DCP. Although the same hydrogen bond can form between the structural
325 analogs and MAA, the different recognition effect may be based on the distinct size, structure and
326 functional group to the template [36]. Moreover, 2,6-DCP has nearly the same structure as 2,4-DCP, but the
327 equilibrium concentration of 2,4-DCP by MMIPs was still much lower than that for 2,6-DCP, suggesting
328 that the memory of specific functional group also plays an important role in the conformation memory [37].
329 The results suggested that the imprinting process significantly improved adsorption selectivity to the
330 imprinted template.

331 Table 10 summaries the comparison of the adsorption properties for phenolic compounds on different
332 sorbents reported in the literatures [38-41]. Evidently, the binding capacity of the MMIPs for template was
333 excellent, but the recognition specificity were not superior to many traditional imprinted sorbents. However,
334 MMIPs based on attapulgite/ Fe_3O_4 particles possessed of many advantages, such as collected and separation
335 process was more convenient. Especially, it could be used as intelligent material to respond to magnetic field.
336 Compared with MMIPs based on Kaolinite/ Fe_3O_4 , MMIPs based on attapulgite/ Fe_3O_4 particles exhibited
337 excellent thermal stability and saturation magnetization due to the claviform morphology of ATP [41].

338

339 3.6. Regeneration of MMIPs and analysis of environmental water samples

340 To test the regeneration of the MMIPs, five adsorption/desorption (regeneration) cycles were conducted
341 with 2,4-DCP. The mixture of methanol and acetic acid (9.5:0.5,V/V) was used as a eluant. After the
342 supernatant solution was discarded, the MMIPs were washed with 2×2.5 mL of eluant under ultrasonic bathe
343 for 30 min. From the results in Figure SI2, after five cycles of regeneration, the adsorption capacity of
344 MMIPs for 2,4-DCP was about 7.5% loss in 2,4-DCP solution, suggesting good retention of the activity of
345 the MMIPs.

346 To demonstrate the applicability of the method, several water samples were analyzed. The recovery
347 study was carried out by spiking environmental water samples. The recoveries from 76.3±8.1 to 95.5±4.9%
348 were obtained for 2,4-DCP (Table 4). The results indicated that the proposed method was applicable for the
349 separation and determination of 2,4-DCP in different environmental water samples.

350

351 4. Conclusions

352 In this work, the attapulgite/Fe₃O₄ magnetic nanoparticles, possessing of special structure, stable
353 chemical properties and low-cost, were synthesized by co-precipitation technique. Then we developed an
354 efficient method for synthesis of magnetic molecularly imprinted polymers using attapulgite/Fe₃O₄ magnetic
355 particles as support. The prepared MMIPs exhibited excellently specific recognition, thermal stability and
356 saturation magnetization. It could be easily separated from the suspension by an external magnetic field,
357 leading to a fast and selective recognition of 2,4-DCP from aqueous solutions. After MMIPs were reused
358 and regenerated five times, the fifth adsorption capacity was still excellent. We believe that these
359 surface-imprinted polymers with magnetic composites as supports can be one of the most promising
360 candidates for environmental pollutants separation.

361

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364 (No. 20093227110015).

365

366 **Supporting Information Available:** Adsorption kinetic curves of MMIPs and MNIPs at different
367 temperatures and initial concentrations. Stability and potential regeneration of the MMIPs after five cycles.

368

369 References and notes.

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449 **Legends to the figures:**

450

451 Fig.1 Synthesis route of MMIPs and their application for removal of 2,4-DCP with the help of an applied
452 magnetic field.

453

454 Fig. 2 (A) FT-IR spectrum of the ATP/Fe₃O₄ (a) and MMIPs (b). (B) Raman spectrum of the ATP/Fe₃O₄ (a)
455 and MMIPs (b)

456

457 Fig. 3 Micrographs from a transmission electron microscope of ATP/Fe₃ (a) and MMIPs (b).

458

459 Fig. 4 Thermogravimetric analysis of the ATP/Fe₃O₄, MMIPs and MNIPs.

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461 Fig. 5 (a) Magnetization curves at 298K of ATP/Fe₃O₄, MMIPs and MNIPs. (b) A photograph of MMIPs
462 suspended in water in the absence (left image) and in the presence (right) of an externally placed magnet.

463

464 Fig. 6 X-ray diffraction (XRD) patterns of ATP/Fe₃O₄ (a), MMIPs (b) and MNIPs (c).

465

466 Fig. 7 Effect of pH on adsorptive removal of 2,4-DCP. Inset: Effect of initial pH on equilibrium pH.

467 Temperature: 298 K, sorbent dose: 0.01 g, solution volume: 10.0 mL, contact time: 2.0 h, initial
468 concentration: 100 mg L⁻¹.

469

470 Fig. 8 The adsorption isotherms and the Scatchard plots of MMIPs and MNIPs (inset).

471 Temperature: 298 K, sorbent dose: 0.01 g, solution volume: 10.0 mL, contact time: 2.0 h, pH value: 6.0.

472

473 Fig. 9 Fitting the experimental data with Langmuir and Freundlich (inset) isotherm equations.

474

475

476 ***Legends to the tables:***

477

478 Table 1 Kinetic constants for the Pseudo-first-order equation and Pseudo-second-order equation.

479 Temperature: 298 K, sorbent dose: 0.01 g, solution volume: 10.0 mL, contact time: 2.0 h, initial
480 concentration: 100 mg L⁻¹, pH value: 6.0.

481

482 Table 2 Adsorption selectivity of MMIPs and MNIPs.

483 Temperature: 298 K, sorbent dose: 0.01 g, solution volume: 10.0 mL, contact time: 3.0 h, initial
484 concentration: 100 mg L⁻¹, pH value: 6.0.

485

486 Table 3 Comparison of the adsorption properties for phenolic compounds on different sorbents.

487

488 Table 4 The intra- and inter-day precisions and recoveries of the assay (n = 6).

489 Temperature: 298 K, sorbent dose: 0.05 g, solution volume: 250 mL, contact time: 2.0 h, pH value: 6.0.

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492 ***Legends to the supporting information:***

493

494 Figure SI1 Adsorption kinetic curves of MMIPs and MNIPs at different temperatures and initial
495 concentrations.

496 Temperature: 298 K, sorbent dose: 0.01 g, solution volume: 10.0 mL, contact time: 2.0 h, initial
497 concentration: 100 mg L⁻¹, pH value: 6.0.

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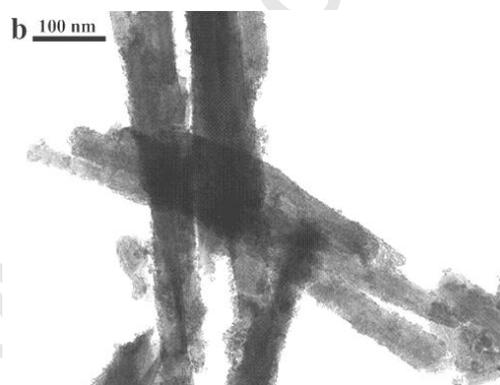
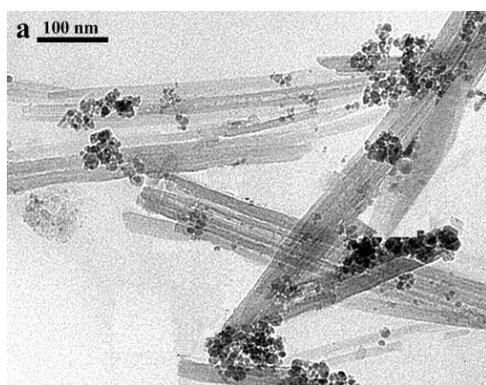
499 Figure SI2 Stability and potential regeneration of the MMIPs after five cycles.

500 Temperature: 298 K, sorbent dose: 0.01 g, solution volume: 10.0 mL, contact time: 2.0 h, initial
501 concentration: 100 mg L⁻¹, pH value: 6.0.

502

503 Table SI1 Comparison of MMIPs and MNIPs from nitrogen adsorption-desorption analysis.

504



Research Highlights

1. **ATP/Fe₃O₄ magnetic nanoparticles were synthesized by co-precipitation technique.**
2. **ATP/Fe₃O₄ magnetic particles were coated with a thin MIPs film.**
3. **MMIPs could avoid leakages of Fe₃O₄ particles and fragility of the resultant MMIPs.**
4. **Structural characteristics, binding properties and imprinting mechanism were discussed in details.**
5. **Binding capacity, kinetics, selectivity and regeneration of the MMIPs were investigated.**

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Table 1 Kinetic constants for the Pseudo-first-order equation and Pseudo-second-order equation.

Adsorbates	C_0 (mg L ⁻¹)	T (K)	$Q_{e,exp}$ (mg g ⁻¹)	Pseudo-first-order equation			Pseudo-second-order equation				
				$Q_{e,c}$ (mg g ⁻¹)	k_1 (L min ⁻¹)	R^2	$Q_{e,c}$ (mg g ⁻¹)	$k_2 \times 10^{-3}$ (g mg ⁻¹ min ⁻¹)	h (mg g ⁻¹ min ⁻¹)	$t_{1/2}$ (min)	R^2
MMIPs	100	298	41.84	16.35	0.0335	0.9328	43.29	4.64	8.11	5.16	0.9993
	100	308	43.34	19.33	0.0394	0.9821	45.04	4.29	8.05	5.38	0.9993
	150	298	74.10	21.95	0.0167	0.9861	75.19	7.53	41.33	1.79	0.9999
MNIPs	100	298	33.64	18.50	0.0494	0.9855	35.46	4.91	5.56	6.05	0.9977
	100	308	34.76	17.13	0.0451	0.9782	36.23	5.28	6.38	5.45	0.9995
	150	298	58.76	16.77	0.0641	0.9683	59.88	9.14	31.57	1.86	0.9999

Table 2 Adsorption selectivity of MMIPs and MNIPs.

Phenolic compounds	MMIPs			MNIPs			k'
	C_e (mg L ⁻¹)	K_d (L g ⁻¹)	k	C_e (mg g ⁻¹)	K_d (L g ⁻¹)	k	
2,4-DCP	42.27	1.366	–	75.52	0.324	–	–
4-CP	70.43	0.420	3.253	74.21	0.347	0.933	3.487
2,6-DCP	55.45	0.803	1.693	69.25	0.444	0.730	2.318
TCP	69.68	0.435	3.126	68.77	0.454	0.714	4.379
BPA	79.20	0.263	5.179	76.76	0.303	1.070	4.838

Table 3 Comparison of the adsorption properties for phenolic compounds on different sorbents.

Template	Sorbent	Q_{\max} (mg g ⁻¹)	k'	Reference
2,4-DCP	Imprinted microspheres based on cyclodextrin/attapulgit	62.14	6.07-11.0	[7]
BPA	Imprinted- polyethersulfone microspheres	9.590	1.03-4.36	[38]
Phenol	MIP-PEI/SiO ₂	46.60	39.0-40.7	[39]
3-Chlorophenol	Imprinted copolymer based on KH-570/SiO ₂ composites	163.7	4.33-5.23	[40]
BPA	Magnetic imprinted polymers based on Kaolinite/Fe ₃ O ₄	112.4	3.81-17.3	[41]
2,4-DCP	Magnetic imprinted polymers based on attapulgit/Fe ₃ O ₄	145.79	2.32-4.84	This work

Table 4 The intra- and inter-day precisions and recoveries of the assay (n = 6).

Water samples	Intra-day precision				Inter-day precision							
	50 $\mu\text{g L}^{-1}$		100 $\mu\text{g L}^{-1}$		50 $\mu\text{g L}^{-1}$		100 $\mu\text{g L}^{-1}$					
	Recovery (%)	RSD (%)	Recovery (%)	RSD (%)	Recovery (%)	RSD (%)	Recovery (%)	RSD (%)				
Yangtse Rive	88.7	5.7	90.5	6.2	95.5	4.9	85.3	3.7	87.4	2.4	94.4	3.7
Yudai River	77.5	5.1	84.9	4.2	85.4	5.2	76.3	8.1	78.4	6.6	83.1	4.5
Tap water	83.6	3.6	88.1	5.1	89.3	4.5	82.9	6.3	84.5	4.9	83.5	9.3

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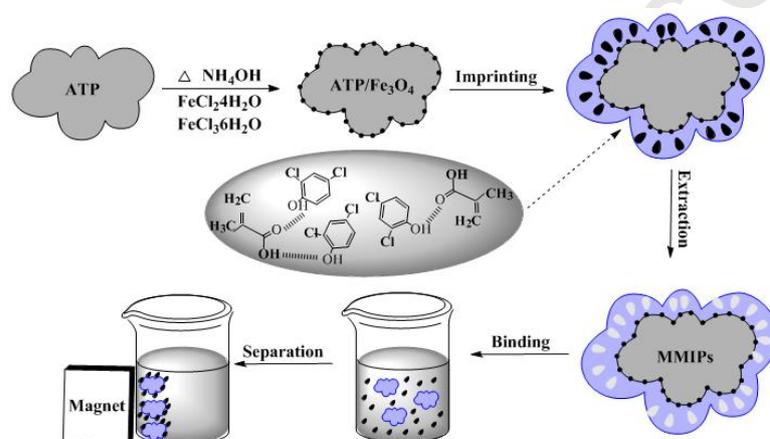


Fig.1 Synthesis route of MMIPs and their application for removal of 2,4-DCP with the help of an applied magnetic field.

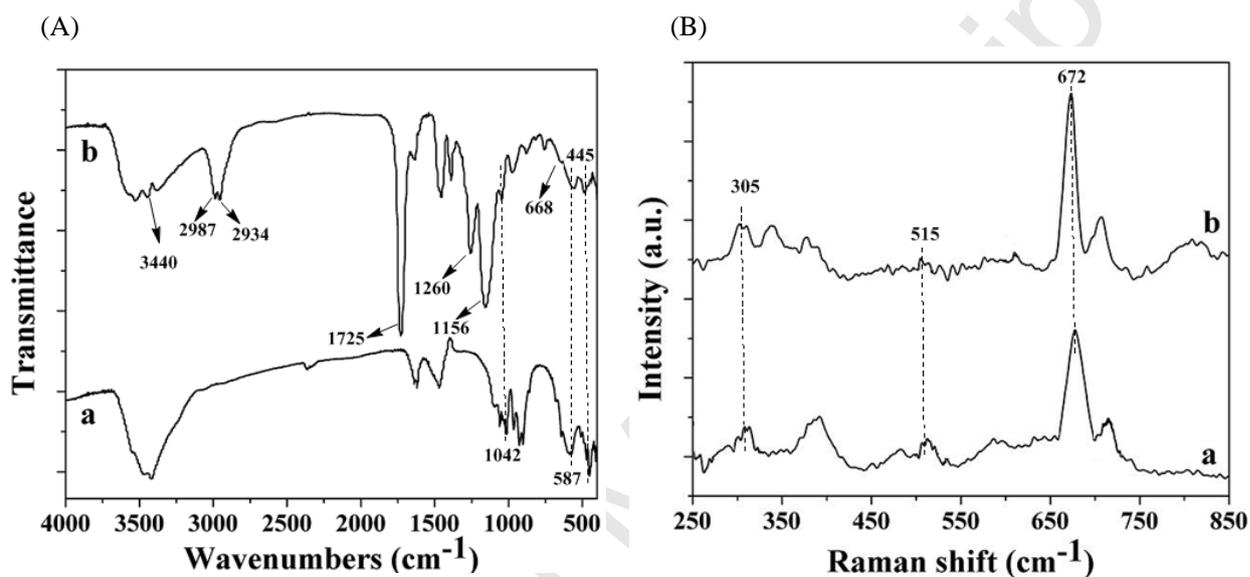


Fig. 2 (A) FT-IR spectrum of the ATP/Fe₃O₄ (a) and MMIPs (b). (B) Raman spectrum of the ATP/Fe₃O₄ (a) and MMIPs (b)

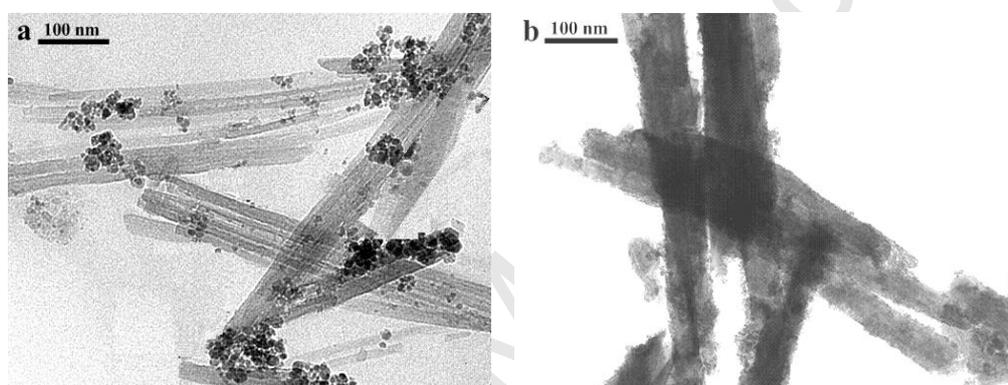


Fig. 3 Micrographs from a transmission electron microscope of ATP/Fe₃O₄ (a) and MMIPs (b).

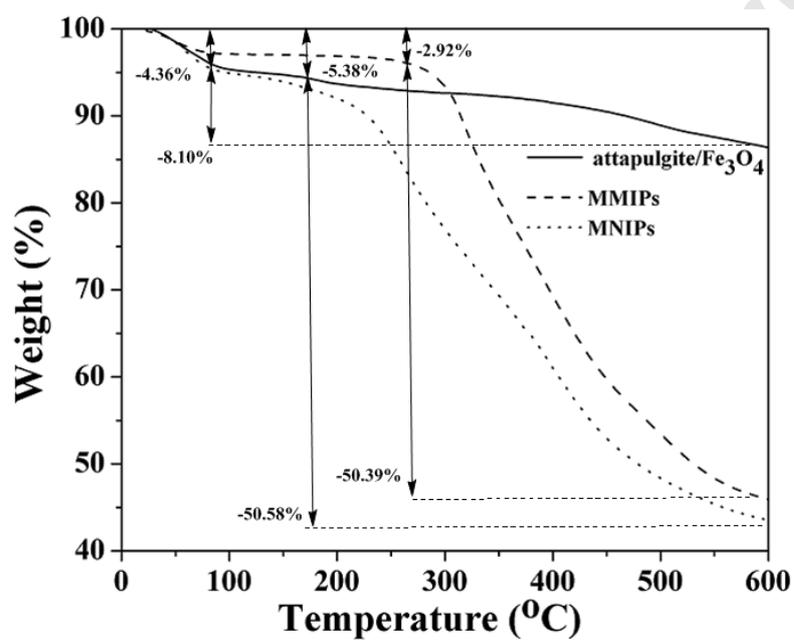


Fig. 4 Thermogravimetric analysis of the ATP/Fe₃O₄, MMIPs and MNIPs.

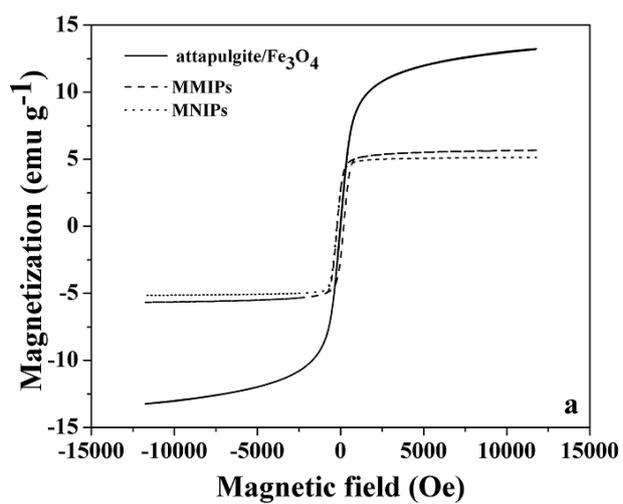


Fig. 5 (a) Magnetization curves at 298K of ATP/Fe₃O₄, MMIPs and MNIPs. (b) A photograph of MMIPs suspended in water in the absence (left image) and in the presence (right) of an externally placed magnet.

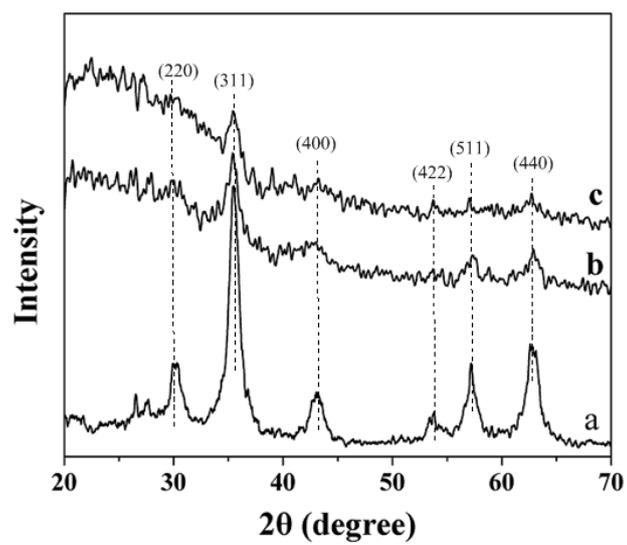


Fig. 6 X-ray diffraction (XRD) patterns of ATP/Fe₃O₄ (a), MMIPs (b) and MNIPs (c).

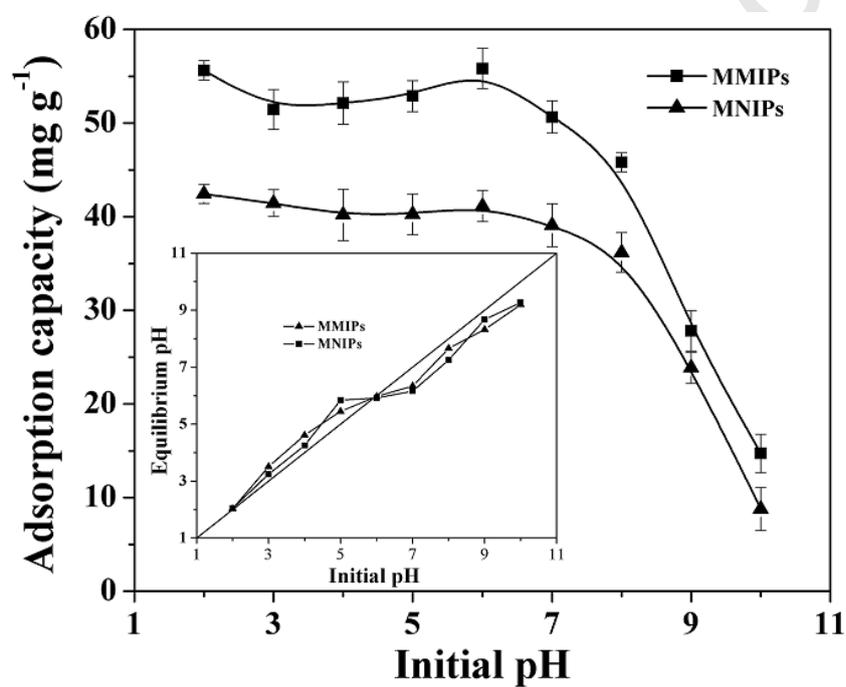


Fig. 7 Effect of pH on adsorptive removal of 2,4-DCP. Inset: Effect of initial pH on equilibrium pH.

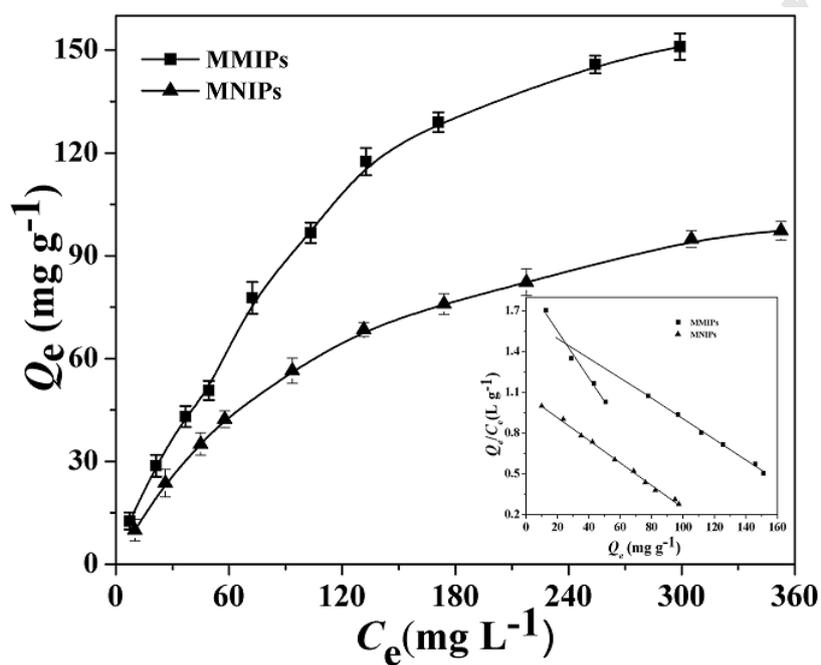


Fig. 8 The adsorption isotherms and the Scatchard plots of MMIPs and MNIPs (inset).

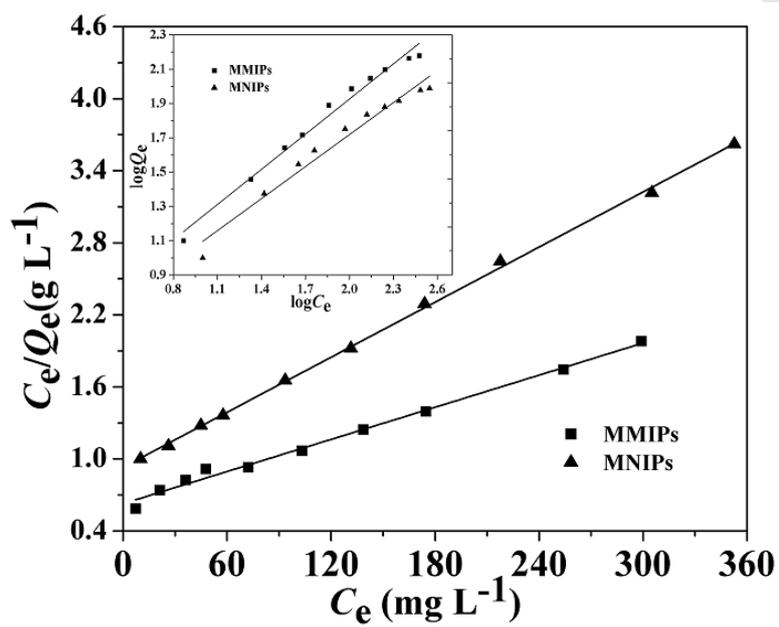


Fig. 9 Fitting the experimental data with Langmuir and Freundlich (inset) isotherm equations.