



## Adsorptive recovery of $\text{UO}_2^{2+}$ from aqueous solutions using collagen–tannin resin

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### ABSTRACT

Collagen–tannin resin (CTR), as a novel adsorbent, was prepared via reaction of collagen with black wattle tannin and aldehyde, and its adsorption properties to  $\text{UO}_2^{2+}$  were investigated in detail, including pH effect, adsorption kinetics, adsorption equilibrium and column adsorption kinetics. The adsorption of  $\text{UO}_2^{2+}$  on CTR was pH-dependent, and the optimal pH range was 5.0–6.0. CTR exhibited excellent adsorption capacity to  $\text{UO}_2^{2+}$ . For instance, the adsorption capacity obtained at 303 K and pH 6.0 was as high as 0.91 mmol  $\text{UO}_2^{2+}$ /g when the initial concentration of  $\text{UO}_2^{2+}$  was 1.0 mmol/L. In kinetics studies, the adsorption equilibrium can be reached within 300 min, and the experimental data were well fitted by the pseudo-second-order rate model, and the equilibrium adsorption capacities calculated by the model were almost the same as those determined by experiments. The adsorption isotherms could be well described by the Freundlich equation with the correlation coefficients ( $R^2$ ) higher than 0.99, the adsorption behaviors of  $\text{UO}_2^{2+}$  on CTR column were investigated as well. Present study suggested that the CTR can be used for the adsorptive recovery of  $\text{UO}_2^{2+}$  from aqueous solutions.

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### 1. Introduction

Uranium is one of the most important elements for nuclear industry, which has significant commercial use as a fuel for electricity generation. Due to its strong radiation, uranium is extremely harmful to human beings, and uranium contamination can also cause serious environmental problems. In general, the uranium released into environment is often dissolved in aqueous solutions, which is predominant in hexavalent form as  $\text{UO}_2^{2+}$ . Therefore, the recovery of uranium from aqueous solutions is essential important in view of nuclear fuel resource and human health.

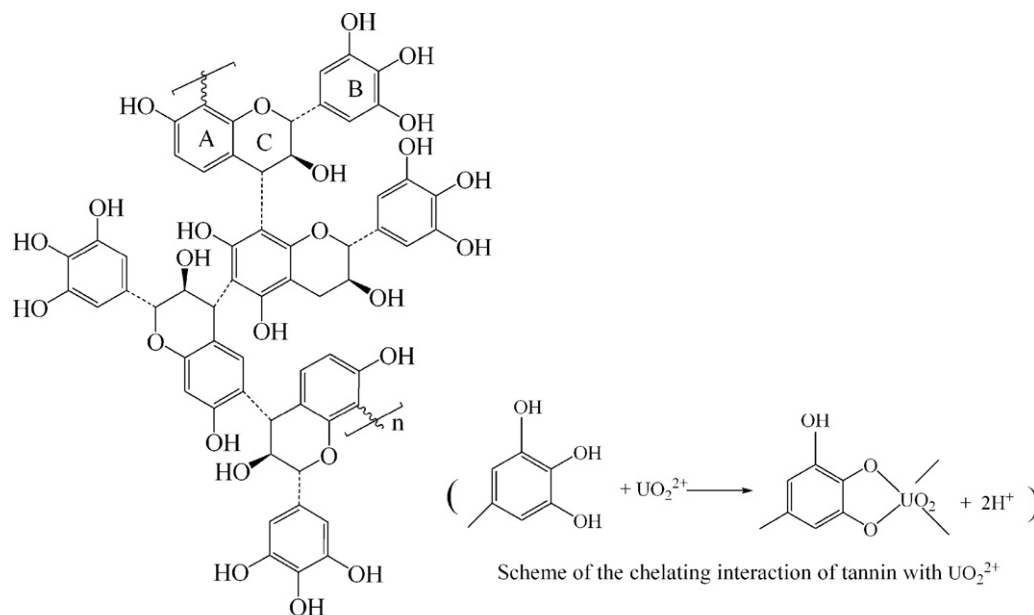
The general methods developed for the recovery or removal of hexavalent uranium ions from aqueous solutions are extraction [1], precipitation [2,3], ion exchange [4] and adsorption [5]. Among those approaches, adsorption is commonly used for the recovery of uranium ions at relatively low concentration. It is reported that some minerals [6], phosphates [7], poly-resins [8] and micro-organisms [9] have been used as adsorbents for the recovery of  $\text{UO}_2^{2+}$  from wastewater. However, the adsorption capacity and selectivity of those adsorbents to  $\text{UO}_2^{2+}$  need to be improved.

It has been reported that plant tannins exhibit specific affinity towards many metal ions [10], due to their abundant of multiple adjacent hydroxyl groups (as shown in Fig. 1). Thus, tannins can be probably used for the purpose of  $\text{UO}_2^{2+}$  recovery from aqueous solutions. However, tannins are water-soluble and cannot directly be used for the adsorptive recovery of  $\text{UO}_2^{2+}$  from wastewater. To overcome this disadvantage, many attempts had been made to immobilize tannins onto various water-insoluble matrices. It has been reported that tannins can be immobilized onto agarose [11], viscose rayon fiber [12], cellulose [13] and other matrices [14]. Our previous investigations indicated that tannins can be immobilized onto collagen fiber through a cross-linking reaction with aldehydes [15], and these immobilized tannins exhibited excellent adsorption capacities to many metal ions [16,17]. For the adsorption of  $\text{UO}_2^{2+}$ , collagen fiber immobilized tannins (CF-T) has an adsorption capacity of 0.65 mmol/g under the optimized conditions [16]. However, the adsorption capacity of CF-T to  $\text{UO}_2^{2+}$  still has room for improvement due to the fact that collagen fiber is tightly braided, which results in a limited loading amount of tannins. In fact, the amount of tannins immobilized onto CF-T was lower than 0.5 g/g [16,17]. Therefore, it is reasonable to hypothesize that an adsorbent with higher adsorption capacity to  $\text{UO}_2^{2+}$  could be prepared if we can find a method to increase the amount of tannins immobilized onto collagen matrix.

In this study, collagen fiber was hydrolyzed into collagen and then reacted with black wattle tannin to prepare collagen–tannin

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Typical molecular structure of black wattle tannin

Fig. 1. Schemes of molecular structure of black wattle tannin and its chelating interaction with  $\text{UO}_2^{2+}$ .

resin (CTR). It can be inferred that the amount of tannins immobilized onto collagen should be significantly increased because the functional groups of hydrolyzed collagen are fully exposed outside during the reaction process, and therefore, a higher adsorption capacity to  $\text{UO}_2^{2+}$  can be expected. Consequently, the objective of this article was to investigate the adsorption behaviors of  $\text{UO}_2^{2+}$  on CTR, including pH effect, adsorption kinetics, adsorption isotherms and column adsorption.

## 2. Materials and methods

### 2.1. Reagents

The  $\text{UO}_2^{2+}$  stock solution (10.0 mmol/L) was prepared by dissolving uranyl nitrate [ $\text{UO}_2(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$ ] in deionized water. Black wattle tannin was extracted from the barks of black wattle, and the tannin content of the extract was about 78% (wt%). All of the other chemicals used in the study were of analytical grade. The pH adjustment of solutions was carried out using 0.5 mol/L  $\text{HNO}_3$  and/or 0.5 mol/L  $\text{NaOH}$  solutions.

### 2.2. Preparation of CTR

According to the approaches of leather manufacturing [18], the calf pelt was cleaned, unhaird, limed, splitted and delimed in order to remove the non-collagen components. Then the pelt was cut into smaller pieces and further pulverized in a mill. 40.0 g of milled calf skin (water content was 80%) was suspended in 800.0 mL of 0.5 mol/L acetic acid solution. Then, 1.3 g of pepsin (activity, 12,000 U/g) was added, and the hydrolyzation of collagen fiber was conducted at 277–283 K for 24 h. The obtained hydrolyzate was first centrifuged and then salted-out using 2.0 mol/L  $\text{NaCl}$ , and the calf skin collagen in gel state was obtained.

24.0 g of black wattle tannin dissolved in 80.0 mL of deionized water was mixed with collagen prepared above. The mixture was stirred at 298 K for 3 h, and then continuously stirred at 313 K for 1 h. After the intermediate product was collected by filtration, 200.0 mL of 5% (wt%) oxazolidine solution (cross-linking agent) at pH 6.5 was added. The mixture was kept stirring at 298 K for

2 h, and then continuously reacted at 313 K for another 2 h. Subsequently, the product was collected by filtration, thoroughly washed with deionized water and vacuum dried at 298 K for 12 h. Finally, collagen–tannin resin (CTR) was obtained.

### 2.3. Batch adsorption studies

#### 2.3.1. Effect of initial pH on the adsorption capacity

100.0 mg of CTR was suspended in each 100.0 mL of 1.0 mmol/L  $\text{UO}_2^{2+}$  solutions where the initial pH is 2.0, 3.0, 4.0, 5.0, 6.0 and 7.0, respectively. Adsorption experiments were conducted by constant shaking at 303 K for 24 h. The concentration of  $\text{UO}_2^{2+}$  in residual solution after adsorption was analyzed by Inductively Coupled Plasma Atomic Emission Spectrometer (ICP-AES, PerkinElmer Optima 2100DV, USA). The adsorption capacities at different initial pH were obtained by mass balance calculation and were denoted as  $q_e$  (mmol/g). In order to ascertain the chelation extent of  $\text{UO}_2^{2+}$  by the  $-\text{OH}$  groups of black wattle tannin, we carried out the attenuated total reflectance–Fourier Transform Infrared (ATR-FTIR) spectral studies of collagen–tannin resin (CTR) before and after adsorption of  $\text{UO}_2^{2+}$ . The amount of CTR and CTR- $\text{UO}_2^{2+}$  used in ATR-FTIR spectral studies is identical.

#### 2.3.2. Adsorption kinetics

100.0 mg of CTR was suspended in each 100.0 mL of 1.0 mmol/L  $\text{UO}_2^{2+}$  solutions. The pH of the solution was adjusted to 5.0. Adsorption was conducted by constant stirring at 303, 313 and 323 K, respectively. The concentration of  $\text{UO}_2^{2+}$  in residual solutions was analyzed at a regular interval by ICP-AES during adsorption process. The adsorption capacities at time  $t$  (min) were obtained by mass balance calculation and were denoted as  $q_t$  (mmol/g).

#### 2.3.3. Adsorption isotherms

Isotherm studies were carried out with initial concentration of  $\text{UO}_2^{2+}$  ranging from 0.5 to 2.5 mmol/L. The pH of the solutions was adjusted to 5.0, and the adsorption experiments were conducted with constant stirring for 24 h at 303, 313 and 323 K, respectively. The concentration of  $\text{UO}_2^{2+}$  in residual solution after adsorption was analyzed by ICP-AES.

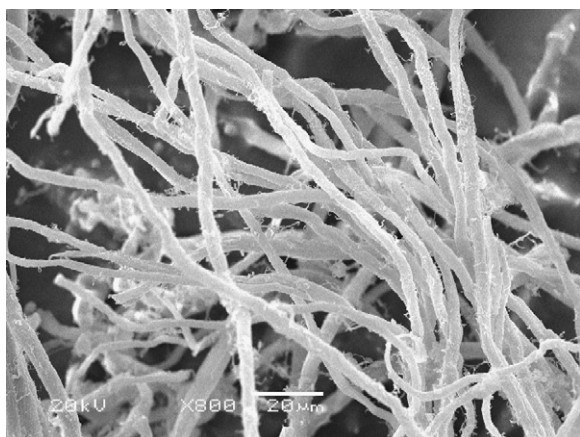


Fig. 2. SEM image of CTR.

All experiments were replicated three times and the errors were found to be within 5%.

#### 2.4. Column adsorption

Column adsorption was performed on a perspex column (inner diameter = 1.1 cm) packed with CTR. A flow controller was used to control the inlet flow rate. The effluent was collected by an automatic collector, and then analyzed using ICP-AES. The effects of bed height and co-existing metal ions on column adsorption behavior were investigated. In addition, the reusability of the CTR column was also investigated.

### 3. Results and discussion

#### 3.1. Characterization of CTR

It has been reported that calf skin collagen predominantly consists of rod-like type I collagen, of which the molecule is 1.5 nm in diameter and 300.0 nm in length [19]. In addition, type I collagen molecule has a tendency to linear assembly [20], and its assembly tendency can be promoted by the addition of other reagents [21,22]. These facts suggested that calf skin collagens may be induced by black wattle tannin to assembled into fibers, and simultaneously, black wattle tannin can be immobilized onto those assembled collagen fibers. In general, the interaction of tannins with collagen matrix is mainly due to the formation of hydrogen bonds and hydrophobic bonds, which means that tannin may be leaked out in water or organic solvents during adsorption process. To prevent

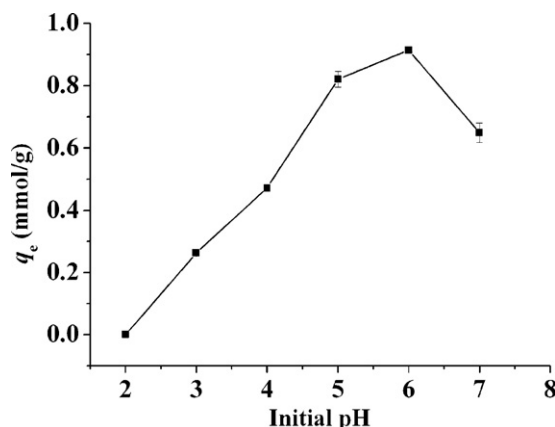


Fig. 3. Effect of initial pH on the adsorption capacity of  $\text{UO}_2^{2+}$  on CTR.

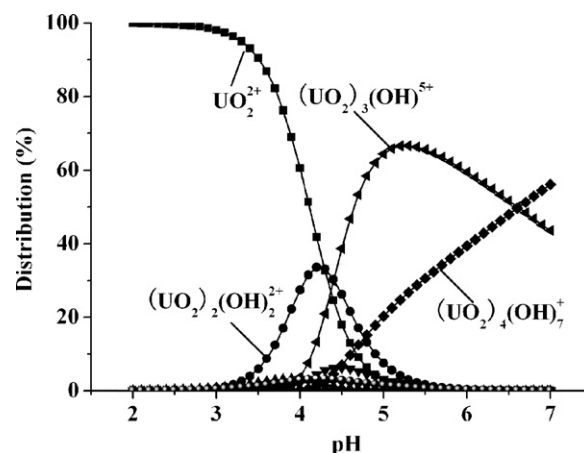


Fig. 4. Distribution of  $\text{UO}_2^{2+}$  species in aqueous solution at different pHs (calculated by Visual MINEQL 2.4b version, NIST database. Initial conc. of  $\text{UO}_2^{2+}$  = 1.0 mmol/L).

the leakage of tannins from CTR, we use oxazolidine as the cross-linking agent (as described in Section 2.2) to covalently immobilize tannins onto collagen matrix [23]. Ultraviolet–visible spectroscopy (UV–vis) indicates that there is no tannin leaked out in the residual solution during adsorption experiments.

Surface morphology of CTR adsorbent is observed by scanning electronic microscope (SEM). As shown in Fig. 2, it is obvious that CTR is in fibrous state, implying that the collagen molecules indeed re-assembled together to form fibers by the inducement of black wattle tannin. Based on UV–vis analysis, the loading amount of tannins on CTR is determined to be 1.5 g/g, three times higher than that on CF-T (0.5 g/g), which indicates a much higher adsorption capacity to  $\text{UO}_2^{2+}$ . The pH corresponding to zero point of charge ( $\text{pH}_{\text{zpc}}$ ) of the CTR is determined using solid addition method [24], and it is found that the  $\text{pH}_{\text{zpc}}$  of CTR is around 4.05 [as shown in supporting information (SI) 1].

#### 3.2. Batch adsorption

##### 3.2.1. Effect of initial pH on adsorption capacity

The effect of initial pH on the adsorption capacity of  $\text{UO}_2^{2+}$  on CTR is shown in Fig. 3. It is observed that the adsorption capacity is significantly influenced by pH. As pH increases from 2.0 to 6.0, the adsorption capacity increases gradually, and the maximum adsorption capacity achieves 0.91 mmol/g at pH 6.0, much higher than that of CF-T (0.65 mmol/g) [16]. This fact indicates that the increasing amount of tannin immobilized onto collagen matrix is accompanied by the increase of adsorption capacity to  $\text{UO}_2^{2+}$ . Thermodynamic analysis indicates that  $\text{UO}_2^{2+}$  mainly exists as  $\text{UO}_2^{2+}$ ,  $(\text{UO}_2)_2(\text{OH})_2^{2+}$ ,  $(\text{UO}_2)_3(\text{OH})_5^{5+}$ ,  $(\text{UO}_2)_4(\text{OH})_7^{7+}$  in the pH range of 2.0–7.0, as shown in Fig. 4. In the pH range of 2.0–4.05, the surface of CTR is positively charged because the solution pH is lower than the  $\text{pH}_{\text{zpc}}$  of CTR. Thus, the chelating interaction of  $\text{UO}_2^{2+}$  with phenolic hydroxyls of black wattle tannin is suppressed, and the adsorption capacity is relatively lower. When the solution pH is higher than the  $\text{pH}_{\text{zpc}}$  of CTR, the surface of CTR is negatively charged and more phenolic hydroxyls of black wattle tannin are ionized at higher pH, which significantly promotes the chelating interaction of  $\text{UO}_2^{2+}$  with CTR, resulting in an obvious increase of adsorption capacity in the range of 4.05–6.0. However, the phenolic hydroxyls of tannin can be easily oxidized to quinone at even higher pH ( $\text{pH} > 7.0$ ), resulting in a loss of adsorption capacity to  $\text{UO}_2^{2+}$ . As a result, the suitable pH range for  $\text{UO}_2^{2+}$  adsorption should be 5.0–6.0. So the following experiments were all carried out at initial pH 5.0. Additionally, the solution pH was decreased after the adsorption process performed, which indicates that the hydrogen protons of phenolic

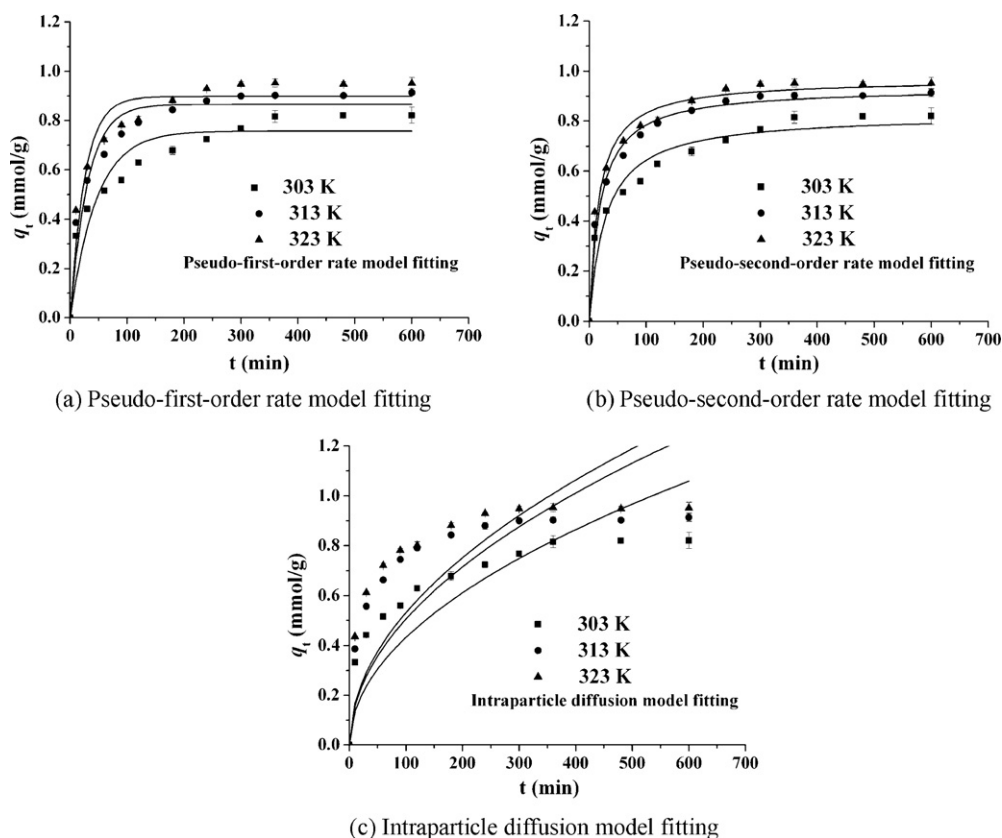


Fig. 5. Adsorption kinetics of CTR to  $\text{UO}_2^{2+}$ . (a) Pseudo-first-order rate model fitting; (b) pseudo-second-order rate model fitting; (c) intraparticle diffusion model fitting.

hydroxyls of tannin are released into solutions during adsorption process.

The remarkable influence of pH on the adsorption capacity suggests that the adsorption of CTR to  $\text{UO}_2^{2+}$  is dominated by surface complexation [25]. According to literature [15–17], many metal ions can chelate with the phenolic hydroxyls of the tannin to form a five-membered chelating ring. Accordingly, it is reasonable to infer that  $\text{UO}_2^{2+}$  should also be able to chelate with the phenolic hydroxyls of tannin. Subsequently, the attenuated total reflectance-Fourier transform infrared (ATR-FTIR) spectra of CTR before and after the adsorption of  $\text{UO}_2^{2+}$  are carried out (SI 2). The characteristic peak of  $\text{UO}_2^{2+}$  is clearly observed at  $909.27\text{ cm}^{-1}$  [26], which confirms the adsorption of  $\text{UO}_2^{2+}$  on CTR. Additionally, the peak at  $3304\text{ cm}^{-1}$ , which is associated to  $-\text{OH}$  groups of black wattle tannin, exhibits an obvious decrease of intensity, which confirms the chelating interaction of  $\text{UO}_2^{2+}$  with the  $-\text{OH}$  groups of black wattle tannin. Based on the integral calculation, about 26.44% of  $-\text{OH}$  groups of black wattle tannin are chelated with  $\text{UO}_2^{2+}$  when 0.1 g of CTR is used for the adsorption of 100.0 mL of  $\text{UO}_2^{2+}$  at pH 5.0.

### 3.2.2. Adsorption kinetics

The adsorption kinetics of  $\text{UO}_2^{2+}$  on CTR are shown in Fig. 5. It can be observed that the adsorption rate  $\text{UO}_2^{2+}$  on CTR is quite rapid, and the adsorption equilibrium attained is in about 300 min. Similar adsorption kinetics can be obtained under different temperatures. Compared with porous adsorbents, CTR is in fiber state and its specific area is limited ( $0.75\text{--}1.0\text{ m}^2/\text{g}$ ) which suggested that the adsorption of  $\text{UO}_2^{2+}$  should take place at the outer surface of CTR, and that the intraparticle diffusion resistance could be neglected.

To confirm our prediction, the adsorption kinetic data are further analyzed using the pseudo-first-order rate model [27,28], the

pseudo-second-order rate model [29] and the intraparticle diffusion model [30]:

$$\log(q_e - q_t) = \log q_e - \frac{k_1}{2.303} t \quad (1)$$

$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{t}{q_e} \quad (2)$$

$$q_t = k_3 t^{0.5} \quad (3)$$

where  $q_e$  and  $q_t$  are the amounts of  $\text{UO}_2^{2+}$  adsorbed (mmol/g) at equilibrium and at time  $t$  (min), respectively, and  $k_1$  ( $\text{min}^{-1}$ ) and  $k_2$  ( $\text{g}/(\text{mmol min})$ ) are the rate constant,  $k_3$  ( $\text{mmol/g min}^{-0.5}$ ) is the intraparticle diffusion rate constant.

The “pseudo-first” and “pseudo-second” order models are macroscopic kinetic models commonly used for describing adsorption process, which suggest that the adsorption process can be considered as the “first” or “second” order chemical reaction process when the adsorption is rate-controlled step and the resistance of intraparticle diffusion can be neglected [29]. As for intraparticle diffusion model, it is used to describe the adsorption process where the intraparticle diffusion resistance is the rate-controlled step [31].

As summarized in Table 1, the correlation coefficient  $R^2$  for the pseudo-second-order adsorption model has an extremely high value ( $>0.994$ ), as is also illustrated in Fig. 5(b), and the adsorption capacities calculated by the model are close to those determined by experiments. However, the correlation coefficients  $R^2$  for the pseudo-first-order and the intraparticle diffusion adsorption models are not satisfactory. So it can be concluded that the pseudo-second-order adsorption model can be used to satisfactorily describe the adsorption kinetics of  $\text{UO}_2^{2+}$  on CTR. Looking at the behavior over the whole adsorption process, it is likely to agree with the suggestion that the chelating interaction of  $\text{UO}_2^{2+}$  with



**Table 1**

Adsorption kinetics parameters fitted by the pseudo-first-order rate model, pseudo-second-order rate model and the intraparticle diffusion (initial conc. of  $\text{UO}_2^{2+}$  = 1.0 mmol/L, pH = 5.0).

T (K)	Pseudo-first-order rate model					Pseudo-second-order rate model				Intraparticle diffusion	
	$k_1$	$q_{e \text{ cal}}$	$q_{e \text{ exp}}$	Error	$R^2$	$k_2$	$q_{e \text{ cal}}$	Error	$R^2$	$k_3$	$R^2$
303	0.022	0.757	0.821	7.795	0.891	0.042	0.828	−0.853	0.994	0.043	0.628
313	0.033	0.865	0.913	5.257	0.948	0.056	0.934	−2.300	0.995	0.051	0.384
323	0.040	0.898	0.952	5.672	0.936	0.063	0.968	−1.680	0.999	0.053	0.320

Error =  $(q_{e \text{ exp}} - q_{e \text{ cal}})/q_{e \text{ exp}} \times 10^2$ ,  $R^2$ : correlation coefficient.

**Table 2**

Comparison of adsorption capacity of CTR and other adsorbents for  $\text{UO}_2^{2+}$ .

Adsorbent	Adsorption conditions			Adsorption capacity (mmol/g)	Reference
	$C_i$ (mmol/g)	T (K)	pH		
CTR	2.500	303	5.0	1.300	This work
Biomass-PUG	0.42	295	4.7	0.251	[34]
Calcium alginate beads	3.361	298	4.0	1.680	[35]
Starfish and <i>Pseudomonas putida</i>	0.004	298	6.0	0.001	[36]
Cyanobacterium water-bloom	2.521	298	7.0	1.033	[37]
Chitin of <i>Rhizopus arrhizus</i>	0.420	295	4.0	0.04	[38]
<i>Saccharomyces cerevisiae</i>	4.201	296	4–5	0.660	[39]

$C_i$ : initial concentration of  $\text{UO}_2^{2+}$  (mmol/L).

CTR should be the rate controlling step [32], and the inner-diffusion resistance of mass transfer can be neglected.

### 3.2.3. Adsorption isotherms

Fig. 6 presents the adsorption isotherms of  $\text{UO}_2^{2+}$  on CTR. The adsorption capacity is about 1.3 mmol/g when the equilibrium concentration of  $\text{UO}_2^{2+}$  is 1.2 mmol/L at 303 K. Table 2 shows the comparison of adsorption capacity of CTR and other adsorbents for  $\text{UO}_2^{2+}$ , it can be seen that CTR has a relative higher adsorption capacity of  $\text{UO}_2^{2+}$  than those of other adsorbents. In addition, the adsorption capacity is increased with the increase of temperature, indicating that the adsorption process is an endothermic process in nature [33].

Adsorption isothermal data are further analyzed by the Langmuir and Freundlich models. In general, there is no theoretical model to describe the adsorption isotherms of liquid/solid adsorption. The adsorption isothermal models used in gas/solid adsorption are always used to describe the liquid/solid adsorption. Langmuir model is often used for monolayer adsorption occurred on a homogeneous surface with identical adsorption sites, which can be expressed by the following equation [40]:

$$q_e = \frac{q_m b C_e}{1 + b C_e} \quad (4)$$

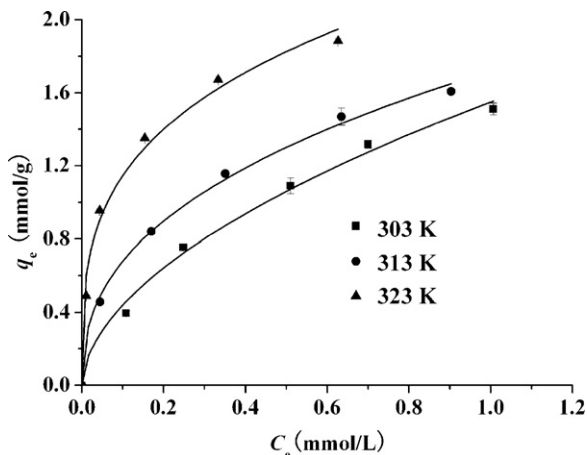


Fig. 6. Adsorption isotherms of CTR to  $\text{UO}_2^{2+}$ .

where  $q_e$  is the amount of  $\text{UO}_2^{2+}$  adsorbed (mmol/g),  $C_e$  is the equilibrium concentration of  $\text{UO}_2^{2+}$  (mmol/L), and  $q_m$  and  $b$  are Langmuir constants related to maximum adsorption capacity (monolayer capacity) (mmol/g) and energy of adsorption (L/mmol), respectively. The empirical Freundlich model is appropriate for the adsorption occurred on a heterogeneous surface, which can be expressed by the following equation [41]:

$$q_e = k C_e^{1/n} \quad (5)$$

where  $q_e$  and  $C_e$  are the same as shown in Eq. (3),  $k$  and  $n$  are the Freundlich constants related to adsorption capacity and adsorption intensity, respectively.

Table 3 lists the Langmuir and Freundlich parameters and the correlation coefficients ( $R^2$ ). The adsorption isothermal data are well fitted by the Freundlich equation with correlation coefficients higher than 0.99. In addition, the values of  $1/n$  are smaller than 1, indicating that the adsorption process can proceed easily [42].

### 3.3. Column studies

#### 3.3.1. Effect of bed height

Adsorption columns with different bed depths (7.0, 13.0 and 18.0 cm) are used to investigate the effect of bed height on the adsorption of  $\text{UO}_2^{2+}$ .  $\text{UO}_2^{2+}$  solution with concentration of 1.0 mmol/L is pumped into the column at the feeding rate of 0.4 mL/min. The breakthrough curves of column adsorption are presented in Fig. 7(I, II, III). It can be seen that the breakthrough points of these columns are about 54 bed volume (BV), 75 BV, 103 BV, respectively, which indicates that the processing capacity of column is increased as increasing bed height.

**Table 3**

The Freundlich and Langmuir model parameters of the adsorption of  $\text{UO}_2^{2+}$  on CTR at pH 5.0.

Temperature (K)	Langmuir constants			Freundlich constants		
	$q_m$	$b$	$R^2$	$k$	$1/n$	$R^2$
303	1.907	1.901	0.973	1.513	0.565	0.991
313	1.929	4.892	0.943	1.669	0.397	0.997
323	2.290	22.874	0.984	2.231	0.291	0.990

$R^2$ : correlation coefficient.

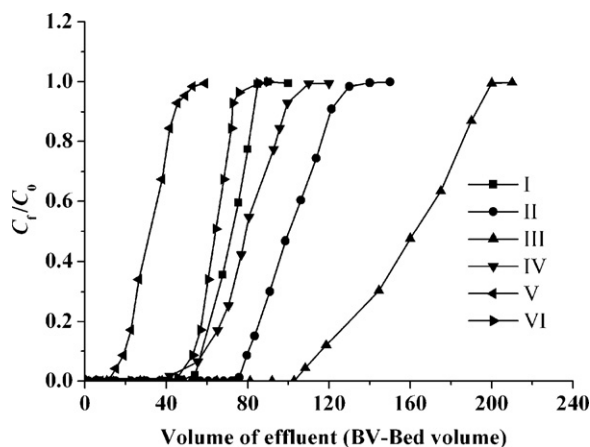


Fig. 7. Breakthrough curves of  $\text{UO}_2^{2+}$  on CTR (column conditions—I: bed depth = 7.0 cm, feeding rate = 0.4 mL/min, initial conc. of  $\text{UO}_2^{2+}$  = 0.5 mmol/L; II: bed depth = 13.0 cm, feeding rate = 0.4 mL/min, initial conc. of  $\text{UO}_2^{2+}$  = 0.5 mmol/L; III: bed depth = 18.0 cm, feeding rate = 0.4 mL/min, initial conc. of  $\text{UO}_2^{2+}$  = 0.5 mmol/L; IV: bed depth = 7.0 cm, feeding rate = 0.4 mL/min, initial conc. of  $\text{UO}_2^{2+}$  = 1.0 mmol/L; V: bed depth = 7.0 cm, feeding rate = 0.4 mL/min, initial conc. of  $\text{UO}_2^{2+}$  = 2.0 mmol/L; VI: bed depth = 13.0 cm, feeding rate = 0.4 mL/min, initial conc. of  $\text{UO}_2^{2+}$  = 0.5 mmol/L).

The slope of breakthrough curves greatly indicates the availability of columns which related with the bed depths. In the adsorption process, the adsorption zone (also called mass transfer zone, where the bulk of adsorption takes place) moves forward as time passes and then approaches the exit of the bed. When the adsorption zone is completely moved out through the column, the concentration of the adsorbate at the exit should equal to the concentration in feeding. The slope of breakthrough curves represents the dimension of adsorption zone. In general, the higher slope of breakthrough curve indicates higher availability of column. In addition, the adsorption capacities of the three columns at breakthrough points are 0.473, 0.379, 0.258 mmol/g, respectively. Therefore, the availability of column is decreased as the increase of the bed depth.

### 3.3.2. Effect of initial concentration

The effect of initial concentrations of  $\text{UO}_2^{2+}$  on column adsorption is investigated with different initial  $\text{UO}_2^{2+}$  concentrations viz. 0.5, 1.0 and 2.0 mmol/L. As shown in Fig. 7(I, IV, V), it can be observed that the breakthrough points are 70, 40 and 12 BV with the increase of initial concentration from 0.5 to 2.0 mmol/L. It is found that the adsorption capacities at breakthrough points are 0.379, 0.416 and 0.378 mmol/g, respectively, meaning that the initial concentrations should be in a suitable range for the higher column availability.

### 3.3.3. Effect of feeding rate

Fig. 7(II, VI) shows the breakthrough curves of column adsorption with two different feeding rates. It is found that the breakthrough point are 75 and 44 BV with the increase of feeding rate from 0.4 to 1.0 mL/min, and the adsorption capacity at breakthrough points are 0.379 and 0.228 mmol/g.

At lower feeding rate, the residence time of  $\text{UO}_2^{2+}$  in column is longer than that of at higher feeding rate. Therefore, the amount of  $\text{UO}_2^{2+}$  adsorbed on column should be increased. However, the dimension of adsorption zone is increased at lower feeding rate. The ratio of the breakthrough volume to the saturation volume in the column adsorption is an important factor which indicated the efficiency of adsorbent. The saturation volume is defined as the volume when the concentration of  $\text{UO}_2^{2+}$  in effluent equal to that of feeding solution. It has been reported that 0.5 or larger ratio of breakthrough volume to saturation volume is considered satisfactory for column adsorption [43]. From above column adsorption

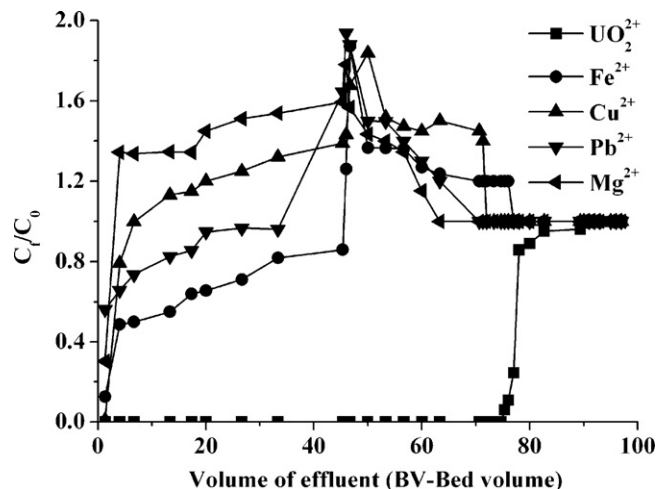


Fig. 8. Effect of co-existing metal ions on the adsorption of  $\text{UO}_2^{2+}$ .

investigation, it can be concluded that the depth of column, initial concentration of feeding and flow rate should be systemically designed for practical application.

### 3.3.4. Effect of co-existing metal ions

The breakthrough curves of column adsorption of  $\text{UO}_2^{2+}$  with co-existing metal ions are shown in Fig. 8. To our delight, the presence of co-existing metal ions has almost no effect on the adsorption capacity of CTR to  $\text{UO}_2^{2+}$ , and the breakthrough point is only slightly in advance, as compared with Fig. 7. The adsorption capacities of  $\text{Cu}^{2+}$ ,  $\text{Mg}^{2+}$ ,  $\text{Pb}^{2+}$  and  $\text{Fe}^{2+}$  on CTR are very limited. Interestingly, the shape of breakthrough curves of co-existing metal ions are extraordinary different with that of  $\text{UO}_2^{2+}$ . The concentration of  $\text{Cu}^{2+}$ ,  $\text{Mg}^{2+}$ ,  $\text{Pb}^{2+}$  and  $\text{Fe}^{2+}$  in effluent is even higher than that of feeding solution as the adsorption process proceeded. Compared with  $\text{Al}^{3+}$ ,  $\text{Cu}^{2+}$  and  $\text{Fe}^{2+}$ ,  $\text{UO}_2^{2+}$  has much more empty d-orbits, which should favor the donation of electrons from -OH of tannins to  $\text{UO}_2^{2+}$  [44]. According to the literature [45], the chelating constant of  $\text{UO}_2^{2+}$  with the adjacent phenolic groups is as high as 15.9. At the early stage of the adsorption process, CTR adsorbent has enough adsorption sites for the adsorption of  $\text{UO}_2^{2+}$  and co-existing metal ions. Therefore, only low concentration of co-existing metal ions were detected in the effluent of 1–2 BV, as shown in Fig. 8. With the adsorption process processed, the available adsorption sites gradually decreased, which leads to the adsorption sites are inadequate for the adsorption of all metal ions. Due to this reason,  $\text{UO}_2^{2+}$  with stronger chelating ability began to replace the co-existing metal ions ( $\text{Cu}^{2+}$ ,  $\text{Mg}^{2+}$ ,  $\text{Pb}^{2+}$  and  $\text{Fe}^{2+}$ ) adsorbed on CTR, and the replaced co-existing metal ions were released into the effluent again. As a result, the co-existing metal ions in the effluent of 3–77 BV exhibited a higher concentration than inlet solution. Other reported biomass adsorbent also exhibited much higher adsorption affinity to  $\text{UO}_2^{2+}$  when  $\text{UO}_2^{2+}$  coexists with other metal ions [9]. Above results suggests that CTR has excellent adsorption selectivity to  $\text{UO}_2^{2+}$ .

Saturated CTR column is regenerated with 0.1 mol/L  $\text{HNO}_3$  solution. The typical elution pattern is presented in Fig. 9. It is found that the elution process is very fast, and about 99% of the  $\text{UO}_2^{2+}$  adsorbed on the column can be recovered using about 6 BV of  $\text{HNO}_3$  solution. The maximum  $\text{UO}_2^{2+}$  concentration in eluent is about 50 mmol/L, that is about 100 times higher than that of inlet solution, while the concentration of the co-existing metal ions in eluent is far below than that of  $\text{UO}_2^{2+}$ . In addition, the regenerated column is reused. The performance of adsorption-desorption processes is repeated 6 times, and the adsorption capacity and selectivity to

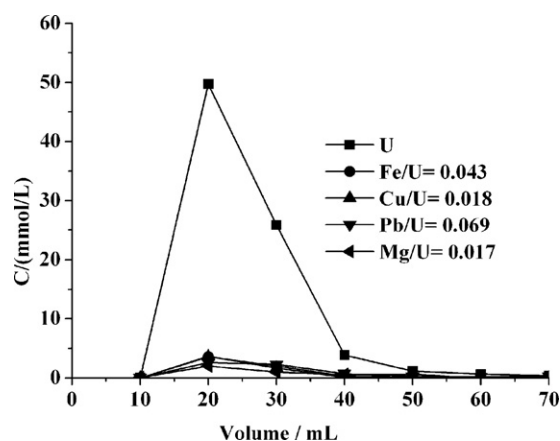


Fig. 9. Desorption curves of CTR column.

$\text{UO}_2^{2+}$  are almost un-reduced. Therefore, the CTR are very promising to be used as an effective adsorbent for the recovery of  $\text{UO}_2^{2+}$  from wastewater.

#### 4. Conclusions

Collagen–tannin resin (CTR) was prepared via reaction of hydrolyzed collagen with black wattle tannin using aldehyde as cross-linking agent. During the preparation process, hydrolyzed collagen was re-assembled into fiber due to the inducement of black wattle tannin. Compared with collagen fiber immobilized tannin (CF-T), the loading amount of tannin on CTR significantly increased, and therefore, the adsorption capacity to  $\text{UO}_2^{2+}$  considerably increased. Furthermore, CTR exhibited fast adsorption rate, excellent adsorption selectivity and reusability to  $\text{UO}_2^{2+}$ . Consequently, CTR is a promising adsorbent for the recovery of  $\text{UO}_2^{2+}$  from practical wastewater.

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#### Appendix A. Supplementary data

Supplementary data associated with this article can be found, in the online version, at doi:10.1016/j.jhazmat.2010.03.002.

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